## WEAVER GENERAL CONSTRUCTION COMPANY

3679 S. Huron St., Suite 404

Englewood, CO 80110 Phone: (303) 789-4111 FAX: (303) 789-4310

## SUBMITTAL TRANSMITAL

			November 10, 2010 WGC Submittal No: 02500-01
PROJECT:	Harold Thompson WRF Birdsall Rd. Fountain, CO 80817 Job No. 2908		
ENGINEER:	GMS, Inc. 611 No. Weber St., #300 Colorado Springs, CO 8090 719-475-2935 Roger Sams		
OWNER:	Lower Fountain Metropolit Sewage Disposal District 901 S. Santa Fe Ave. Fountain, CO 80817 719-382-5303 James Heck		
CONTRACTOR:	Weaver General Construc	tion	
SUBJECT: Asphalt	t submittal for pavemen	t on access road	
SPEC SECTION: (	)2500 (no spec)		
PREVIOUS SUBMI	SSION DATES: None		
DEVIATIONS FROI	M SPEC:YES _X	C NO	
respect to the means, met	thods, techniques, & safety pre-	cautions & programs ir	ral Construction and approved with acidental thereto. Weaver General nts and comprises on deviations
Contractor's Stamp	:	Engi	neer's Stamp:
Date: 11/10/10 Reviewed by: H.C. (X) Reviewed Wit ( ) Reviewed Witl	hout Comments		
ENGINEER'S COMMENTS:			



2/3/10 Subject: Hot Mix Asphalt Mix Design

Schmidt Quality Control Laboratory
Schmidt Construction Company
SHRP Design Method – 75 Gyrations
Grading S w/RAP PG64-22

Colorado Springs, Colorado 80910 Delta Plant

AMRL/AASHTO Accredited Laboratory No. 2531 Mix Design No. S75R6422-10

Attached are the results of a hot mix asphalt mix design performed in accordance with AASHTO, CDOT and/or ASTM procedures, utilizing the SHRP method for specimen compaction. Aggregates used in the mix design were from Menzer and Fountain Quarries. The asphalt binder was a PG 64-22, with a specific gravity of 1.041, a mixing temperature of 325F, and a compaction temperature of 300F, supplied by SUNCOR/SEM Materials. The anti-stripping additive used was 1% hydrated lime from Pete Lien.

The aggregate was blended to meet CDOT Grading S criteria by blending 21% Fountain ½" HMA, 35% Menzer Asphalt Fines, 5% Menzer ½" Rock, 18% Menzer 3/4" Rock, 20% Crushed RAP and 1% Hydrated Lime. The individual gradations, combined blend and aggregate physical properties are presented on page 1 (one) and a graphical presentation of the volumetric properties and the combined gradation, plotted on a 0.45 Power Graph, begin on page 3 (three).

This design was performed using SHRP Mix Design guidelines. The design was performed at asphalt contents of 4.5, 5.0, 5.5 and 6.0 percent. The results of the tests performed at each asphalt content are presented on page 2 (two) of the design. Based on these results the properties of this mix are:

Optimum AC Content, %	5.4
Theoretical Maximum Specific Gravity	2.441
Air Voids, %	4.0
Voids in Mineral Aggregate, %	15.0
Voids Filled with Asphalt, %	74
Tensile Strength Ratio	85

This hot mix asphalt design is based on specific materials and laboratory preparation of the test specimens. Variation between laboratory-produced and field-produced samples should be anticipated. It is recommended that the mix design be field verified during initial production. Field verification often results in the optimum asphalt cement content being adjusted to meet design air voids or voids in the mineral aggregate criteria.

If you have any questions concerning this mix design, please contact us at (719) 392-4207.

Performed By: Schmidt Quality Control Laboratory

Rueben Roberts, QC Manager

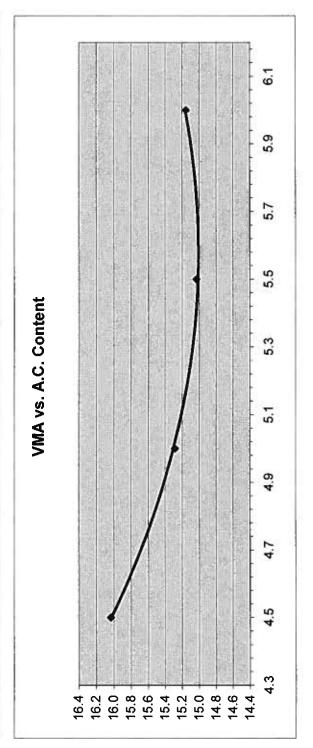
Reviewed By: \_\_\_\_\_ Om\_\_ | Xauz\_ Tom Blair, E.I.T

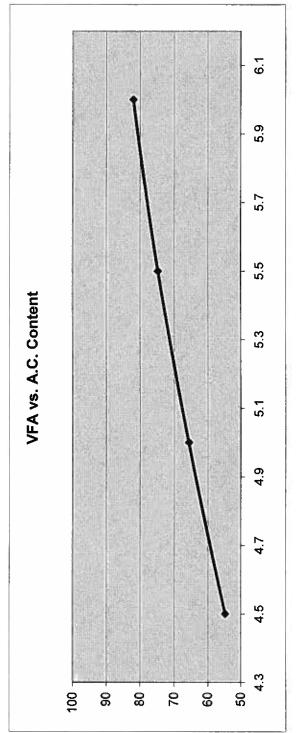
Approved By: A Hsull Rudy Keng, P.E.

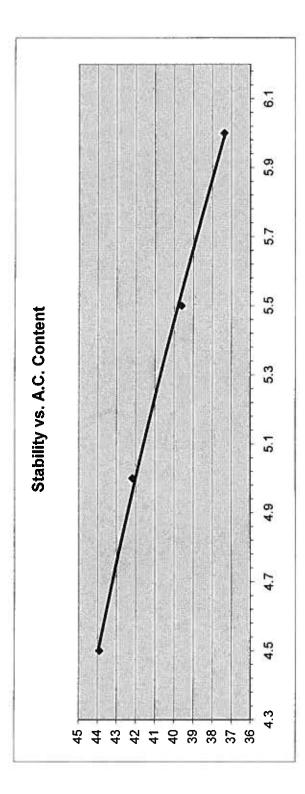
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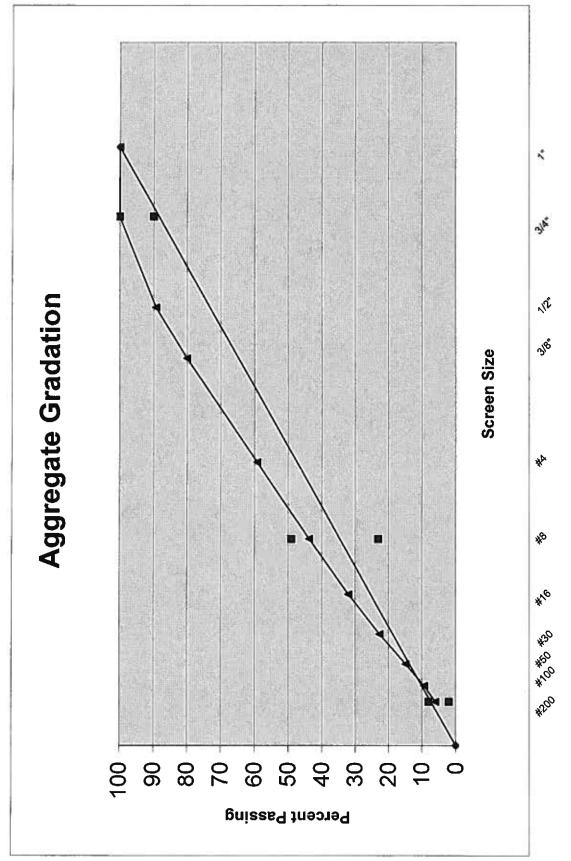
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SCHMIDT CONSTI	SCHMIDT CONSTRUCTION, COLORADO SPRINGS, CO	NDO SPRIN	es, co		)   			AMRL/AASHTO Lab No. 2531	TO Lab No.	2531		)
Laboratory Design	Laboratory Design for Hot Bituminous Pavement-SHRP Method	is Pavemer	t-SHRP Meth	pot		ï						
Mix Identification:				Date:	2/3/10							
S75R6422-10				Project:	2010 MIX	2010 MIX DESIGN S75R	~					
				Location:	DELTA PLANT	LANT						
Contractor/Supplier:	lier: Schmidt Construction	uction			Grading:	3: S W/RAP	75	Gyrations				
Pit Na	Pit Name: Menzer Quarry / Fountain Pit	/ Fountain F	it	¥	AC Source & Grade: SUNCOR PG 64-22	SUNCOR PO	3 64-22	Mixing/C	Compacting	Mixing/Compacting Temperatures: 325F / 300F	s: 325F / 3	90F
Aggregate Data (T	Aggregate Data (T-11, T-27, T-30, T-37):	7):			Aggregat	Aggregate Sampled by (T-2, T-48):	(T-2, T-48	<u>.</u>				
Aggregate Source		FNTN 1/2"	C/S MNZR ASPHALT	M	MENZER	MENZER		Virgin Aggregate		Combined		
		HMA	FINES		1/2"	3/4"	LIME	Gradation	RAP	Gradation	Control Points	Points
Passing 1 1/2	(37.5)	100	2 00		100	100	- 02	2 S	100	<b>9</b>		
Passing 1	(25.0)	100	100		100	100	100	100	100	100	100	100
Passing 3/4	(19.0)	100	100		100	100	100	100	100	100	6	9
Passing 1/2	(12.5)	86	100		100	46	100	87	26	68		
Passing 3/8	(9.5)	95	100		06	10	100	77	35	80		
Passing 4	(4.75)	73	8		9	2	100	56	7	59		
Passing 8	(2.36)	55	27		7	-	100	41	22	4	23	49
Passing 16	(1.18)	33	4		2	-	100	30	4	32		
Passing 30	(0.60)	25	23		-	-	100	21	30	23		
Passing 50	(0:30)	4	19		₩.	-	100	4	20	15		
Passing 100	(0.15)	œ	12		<del></del>	-	66	თ	7	თ		
Passing 200	(0.075)	5.6	6.8		9.0	0.5	99.2	5.8	6.7	6.0	2.0	8.0
Plastic or Non-Plastic (T-90)	tic (T-90)	N/P	N/P		N/P	N/P		RAP AC %	4.51			
Aggregate Bulk SpG (T-84 & T-85)	3 (T-84 & T-85)	2.586	2.607	14	2.594	2.591				2.609		
Aggregate App. SpG (T-84 & T85)	G (T-84 & T85)	2.649	2.674	N	2.654	2.646	2.634			2.658		
Agg Water Abs (%) (T-84 & T85)	(T-84 & T85)	0.92	0.97		0.87	0.81				0.90		
Aggregate Eff. SpG(T-84 & T-85)	(T-84 & T-85)								2.655	2.644		
Fine Agg. Bulk SpG (T-84)	(T-84)									2.599		
Coarse Agg. Bulk SpG (T-85)	ipG (T-85)									2.592	Specs:	cs:
Binder SpG										1.041	Min.	Мах.
Fractured Faces (C	Fractured Faces (CP-45, ASTM D-5821)	_								68	%09	
Sand Equivalent (T-176)	-176)									61	45%	
LA Abrasion (T-96)		41.0	38.8		37.1	35.4				38		45%
Fine Aggregate Angularity (T-304)	jularity (T-304)							10		51	45%	
Micro-Deval (CP-L 4211)	4211)									15		18%
Sodium Soundness (T-104)	: (T-104)				7		٠.,	E		2.4		12%
S75R6422-10				8		Kir	24	K25270	(E) (d)	S75R64	S75R6422-10:DESIGN REPO	SIGNRE
					01/6 8</td <td></td> <td>HILL</td> <td>JAN OSONIA</td> <td>Marine More</td> <td></td> <td></td> <td></td>		HILL	JAN OSONIA	Marine More			

SCHMIDT CONSTRUCTION, COLORADO SPRINGS, CO					Lab No.	2	2531
Laboratory Design for Hot Bituminous Pavement-SHRP Method	P Method				Version		
Mix Design A.C. Content Determination Results:					 		: 1
Rice = 2.438 @ 5.5	5 %AC						
A.C. Content (percent)	4.5	5.0	5.5	6.0			
Rice Data (CP-51, T-209)	2.473	2.455	2.438	2.421			
Specimen SpG. Data (CP-L 5115 & CP-L 5106):							
Bulks @ Ninit	2.139	2.154	2.174	2.186			
Bulks @ Ndes	2.294	2.326	2.346	2.355			
Height @ Ndes (mm)	65.3	64.0	63.2	62.6	Voids	Voids Specs:	
Voids Data:					Min	Max	
Voids @ Ninit (percent)	13.5	12.3	10.8	9.7			
Voids @ Ndes (percent)	7.3	5.3	3.8	2.7	3.5%	4.5%	
Other Data:							
VMA @ Ndes (CP-48) (percent)	16.0	15.3	15.0	15.2	13.7%		
VFA @ Ndes (percent)	55	99	75	82	65%	75%	
Aggregate Effective SpG (T-84 & T-85)	2.644	2.644	2.644	2.644			
Effective Ashpalt Content (percent)	3.98	4.49	4.99	5.49			
Dust to A.C. Ratio (CP-50)	1.3	1.	1.0	6.0	0.6	1.2	
Stability (CP-L5106)	44	42	4	37	30		
Optimum A.C. Content Results:							
Optimum A.C. Content (percent)	5.4		Voids at Nir	Voids at Ninit at Optimum A.C. (percent)	C. (percent)	11.1	
Rice at Optimum A.C.	2.441		Voids at No	Voids at Ndes at Optimum A.C. (percent)	C. (percent)	4.0	
Hveem Stability	40		VMA at Opt	VMA at Optimum A.C. (percent)	int)	15.0	
Voids Filled with Asphalt (VFA) (percent)	74		Dust to Asphalt Ratio	halt Ratio		1.0	
Lottman Moisture Sensitivity Results (CP-L 5109, Method	od B):				Lottmar	Lottman Specs:	
Asphalt Content (percent)	5.4				Min	Max	
Tensile Strength Retained (percent)	82				80		
Avg. Dry Tensile Strength (psi)	142.6				30		
Avg. Cond. Tensile Strength (psi)	120.6						
Avg. Specimen Voids (percent)	6.8				6.0%	8.0%	
Avg. Saturation (percent)	92.1						
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	<i>&gt;</i>	2	o thu	M	25270	70点	
S75R6422-10		3/29/10	7		THE STORY ENGLAND	33/1/3/1	S75R6422-10;DESIGN REPC
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Sieve Size Raised to the .45 Power