



Weaver General Construction Co.

3679 South Huron Street, Suite 404
Englewood, CO 80110-3498
303-789-4111 Facsimile 303-789-4310
www.weavergc.com

June 14, 2011

SUBMITTAL TRANSMITTAL

WGC Submittal No.: 03300 – 09G

PROJECT: **Harold Thompson Regional WRF**
Birdsall Rd
Fountain, CO 80817

ENGINEER: **GMS, Inc**
611 No Weber St #300
Colorado Springs, CO 80903
719-475-2935 Roger Sams

OWNER: **Lower Fountain Metropolitan
Sewage Disposal District**
901 S. Santa Fe Ave.
Fountain, CO 80817
719-382-5303 James Heckman

SUBCONTRACTOR: **Baker Concrete Construction**
1904 Jasper Street
Aurora, CO 80011
303-356-5351 Dan

SUBJECT: Resubmittal for Concrete Mixture Design for Walls, Slabs, Beams & Columns

- Aeration Basin and Digester Structure Walls, Slabs, Beams & Columns
- Headworks Structure Walls and Slabs
- Slump at point of placement shall be 5-inch.

SPECIFICATION SECTION: 03300 Submittals

PREVIOUS SUBMISSION DATES: 1/11/11.

DEVIATIONS FROM SPECIFICATION: X YES NO

CONTRACTOR'S STAMP: This Submittal has been reviewed by Weaver General Construction Co. and approved with respect to the means, methods, techniques, and safety precautions and programs incidental thereto. Weaver General Construction Co. also warrants that this Submittal complies with the Contract Documents and comprises on deviations thereto:

Contractor's Stamp:

Reviewed By: John Jacob
Date: 06-14-11

(**X**) Reviewed Without Comments

() Reviewed With Comments

Engineer's Stamp:



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June 14, 2011

ENGINEER'S COMMENTS: _____



Rocky Mountain Premix, Inc.
 2895 Capital Drive
 Colorado Springs, Colorado 80935
 Office: (719) 591-8080
 Fax: (719) 550-8000
 Dispatch: (719) 638-8000

CONCRETE MIXTURE DESIGN REPORT

RMPM Mixture ID#: A70F
Date Mix Reported : 1/12/2011
Class / Use: Walls, Footings, and General Use; 4500 psi

Material	Amount / Cubic Yard	Source / Type	ASTM Std.
Cement	559 lbs	GCC, Pueblo Plant, Type I-II LA	C 150
Fly Ash	99 lbs	Boral, FACT Craig, Class F	C 618
Coarse Aggregate*	1590 lbs	RMMA, Clevenger Pit, #57/67	C 33
Fine Aggregate*	1300 lbs	RMMA, Clevenger Pit, WCS	C 33
Water (31.6 gal.)	263 lbs	Municipal	C 94
Air Entraining Agent (1.22 oz./cwt)**	8.00 oz	BASF, MB AE 90	C 260
Water Reducer (6.84 oz./cwt)**	45.0 oz	BASF, Polyheed 997	C 494

*Aggregate masses determined in SSD condition.

**Admixture dosages may be adjusted based on varying environmental and/or jobsite conditions.

Physical Properties (as tested)

Unit Weight: **141.1** pcf
 Air Content: **5.6** %
 Slump: **5.00** in.
 (w/cm) Ratio: **0.40**
 Relative Yield: 1.00 cy
 Percent Fly Ash: 15 %
 Cementitious Content: 658 lbs.
 Percent Coarse Aggregate: 55 %

Design Physical Properties

Compressive Strength: **4500** psi (Min.)
 Air Content: **5-7** % (Range)
 *Slump: **4-6** in. (Range)
 w/cm Ratio: **0.42** (Max)
 Relative Yield: 0.99-1.02 (Range)
 Percent Fly Ash: 15 % (Min)

*Slump at point of placement to be 5 in. maximum per engineer of record.

Compressive Strength Data

Age	PSI	Ave:	PSI
7 Day	3790		
7 Day	3780	Ave:	3790
28 Day	5370		
28 Day	5320		
28 Day	5450	Ave:	5380

Prepared by Rocky Mountain Premix, Inc.

Zachariah J. Ballard, EI
 Quality Control Manager



Rocky Mountain Premix, Inc.
2895 Capital Drive
Colorado Springs, CO 80915
Office: (719) 591-8080
Fax: (719) 550-8000
Dispatch: (719) 638-8000

June 6, 2011

Mr. Dan Eynon
Baker Concrete Construction, Inc.
1904 Jasper Street
Aurora, CO 80011

Subject: Additional Information Regarding Concrete Mixture A70F
Harold D. Thompson Water Treatment Plant
Lower Fountain Metropolitan Sewage Disposal District

Mr. Eynon:

This letter presents the additional information as requested by GMS Consulting Engineers. Specifically, it has been requested the requirements of Section 03300, Paragraph 1.2.B. and Paragraph 1.3.B. remain to be completely satisfied.

Paragraph 1.2.B. relates to Source Quality Control. Items 1 through 5 are included on the attached concrete mixture design report, which includes our most recent qualification testing. Item 6 refers to an initial set test of the concrete mixture according to ASTM C 403. We are unable to run this particular test, and the laboratory where we have our qualification testing performed is not able to perform this test either. If the quality assurance testing company on this project can perform this test, we will assist them in any way we can to complete that test.

Paragraph 1.3.B. refers to the test reports in the submittal package. All of these items are covered in the concrete mixture design report except for the time of initial set test. As stated earlier, we do not have the ability to perform this test.

Any field testing performed on this job by Rocky Mountain Premix, has solely been for our use and any additional information regarding field test results should come from HP Geotech.

We trust this meets your current needs. If there are any questions or if we can be of further service regarding this concrete mixture, please do not hesitate to contact us.

Respectfully,

Zachariah J. Ballard, EI
Quality Control Manager

ZJB/zjb

Attachments: Concrete mixture submittals and supporting documentation

GCC of America
 130 Rempart Way, Ste. 205 Denver, CO 80230
 Sales (303) 739-5900 Customer Service (800) CALL GCC



Plant: Pueblo
 3600 Lime Road
 Pueblo, CO 81004
 Contact: Frank Scott
 Phone: (719) 647-6800

Cement Type: III,II(MH), Low Alkali
 Date: 10-May-11
 Production Period: Apr-11
 Silo: 1, 2, 4

STANDARD REQUIREMENTS ASTM C 150 -09/AASHTO M 85

CHEMICAL		
Item	Spec. Limit	Test Result
SiO ₂ (%)	A	20.4
Al ₂ O ₃ (%)	6.0 max	4.4
Fe ₂ O ₃ (%)	6.0 max	3.4
CaO (%)	A	64.0
MgO (%)	6.0 max.	1.2
SO ₃ (%)	3.0 max.	3.0
Ignition Loss (%)	3.0 max.	2.4
Na ₂ O (%)	A	0.19
K ₂ O (%)	A	0.55
Equivalent Alkalies (%)	B	0.55
Insoluble Residue (%)	0.75 max.	0.75
CO ₂ (%)	A	1.18
Limestone (%)	5.0 max.	3.0
CaCO ₃ in Limestone (%)	70 min	87
Potential Compounds (%)		
C ₃ S	A	56
C ₂ S	A	17
C ₃ A	8 max	6
C ₄ AF	A	10
C ₃ S + 4.75 C ₃ A	100 max	84

PHYSICAL			
Item	Spec. Limit	Test Result	
Air content of mortar (volume %)	12 max	9	
Blaine fineness (m ² /kg)	260 min.	400	
	430 max.		
C-1038	0.02 max.	In Progress	
Autoclave expansion (%)	0.80 max.	-0.03	
False set (%)	50 min.	69	
Compressive strength (MPa)		MPa	psi
1 day, Minimum MPa (psi)	A	19	2810
3 day, Minimum MPa (psi)	12 (1740)	32	4580
7 day, Minimum MPa (psi)	19 (2760)	37	5340
28 day, Minimum MPa (psi)	A	45	6480
Time of setting, Vicat (minutes)			
Initial Not less than:	45	98	
Initial Not more than:	375		
ADDITION (If Applicable)			
Pozzolan Type:	N/A Potential Compounds (%)		
SiO ₂ (%)	N/A	C ₃ S	N/A
Al ₂ O ₃ (%)	N/A	C ₂ S	N/A
Fe ₂ O ₃ (%)	N/A	C ₃ A	N/A
CaO (%)	N/A	C ₄ AF	N/A
SO ₃ (%)	N/A		

A Not applicable.
 B Limit not specified by purchaser. Test result for information only.

GCC of America Portland Cement is warranted to conform at the time of shipment with ASTM C-150/AASHTO 85. No other warranty is made or implied. Having no control over the use of its cements, GCC of America does not guarantee finished work. GCC is not responsible for any additives not stated in the Certificate of Compliance. GCC of America certifies that the data described above under "Process Addition" represents the materials in the cement manufactured during the production period indicated.

We certify that the above described cement, at the time of shipment, meets the chemical and physical requirements of ASTM C 150-09 and AASHTO M 85-09.

Signature: _____

Title: _____ Plant Manager



ASTM C 618 TEST REPORT

Sample Number: S-101210012
 Sample Date: November 2010

Report Date: 1/28/2011
 Sample Source: Denver
 Tested By: jx

TESTS	RESULTS	ASTM C 618 CLASS F/C	AASHTO M 295 CLASS F/C
CHEMICAL TESTS			
Silicon Dioxide (SiO ₂), %	54.82		
Aluminum Oxide (Al ₂ O ₃), %	23.70		
Iron Oxide (Fe ₂ O ₃), %	5.30		
Sum of SiO ₂ , Al ₂ O ₃ , Fe ₂ O ₃ , %	83.82	70.0/50.0 min.	70.0/50.0 min.
Calcium Oxide (CaO), %	8.57		
Magnesium Oxide (MgO), %	2.31		
Sulfur Trioxide (SO ₃), %	0.45	5.0 max.	5.0 max.
Sodium Oxide (Na ₂ O), %	0.37		
Potassium (K ₂ O), %	1.21		
Total Alkalies (as Na ₂ O), %	1.17		
Available Alkalies (as Na ₂ O), %	0.59		
PHYSICAL TESTS			
Moisture Content, %	0.04	3.0 max.	3.0 max.
Loss on Ignition, %	0.59	6.0 max.	5.0 max.
Amount Retained on No. 325 Sieve, %	18.31	34 max.	34 max.
Specific Gravity	2.34		
Autoclave Soundness, %	0.03	0.8 max.	0.8 max.
SAI, with Portland Cement at 7 Days, % of Control	77.7	75 min.*	75 min.*
SAI, with Portland Cement at 28 Days, % of Control	92.4	75 min.*	75 min.*
Water Required, % of Control	95.9	105 max.	105 max.
Loose, Dry Bulk Density, lb/cu. ft.	71.90		

Meets ASTM C 618 and AASTO M 295, FDOT Section 929, TxDOT DMS 4610, SCDHPT and MDOT specifications for Class F Fly Ash

* Meeting the 7 day or 28 day Strength Activity Index will indicate specification compliance.

Approved By:

Diana Benfield
 QC Specialist

Approved By:

Brian Shaw
 Materials Testing Manager

May 26, 2011

Mr. Zachariah Ballard
Rocky Mountain Premix
2895 Capital Drive
Colorado Springs, Colorado 80915

**Subject: Clevenger Pit – Colorado Springs, ASTM Size #57 / #67 – Coarse Aggregate
Aggregate Qualification Testing
Project No. D11.013**

Dear Mr. Ballard:

This report presents the results of laboratory tests performed on representative samples of the subject aggregate obtained from the Clevenger Pit, Colorado Springs, Colorado. Samples were obtained and transported to our facilities by a Rocky Mountain Premix QC representative in May, 2011. Per your request the following tests were performed in general accordance with ASTM standard test methods and results are presented in association with the relevant ASTM C 33 – 08, AASHTO M 80 – 08 and CDOT Standard Specifications 2011 (Green Book) criteria where applicable:

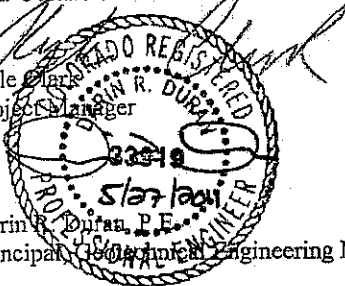
- 1) Gradation (ASTM C 136) with Minus #200 Wash (ASTM C 117)
- 2) Specific Gravity & Absorption (ASTM C 127)
- 3) Lightweight Particles (ASTM C 123)
- 4) Clay Lumps & Friable Particles (ASTM C 142)
- 5) Magnesium Sulfate Soundness (ASTM C 88)
- 6) Unit Weight (Density) & Voids (ASTM C 29)
- 7) Los Angeles Abrasion & Impact (ASTM C 131)

The results of testing indicate the material generally complies with the criteria presented; therefore indicating the material is suitable for use as a concrete constituent. The summary of laboratory test results follows. We trust this meets your current needs. Please do not hesitate to contact us with any questions.

Respectfully submitted,
J.A. Cesare & Associates, Inc. / Construction Technical Services

Kyle Clark
Project Manager

Darin R. Duran, P.E.
Principal / Structural Engineering Manager



Summary of Laboratory Test Results
Rocky Mountain Premix – Clevenger Pit, ASTM Size #57 / #67 – Coarse Aggregate

Sample ID: 115065

Gradation (ASTM C 136)

Sieve Size	% Passing	ASTM C 33 Table 2, %	AASHTO M 43 – 05 (2009), %	CDOT Table 703-2, %
1.5" (37.5 mm)	100	100	100	100
1" (25 mm)	100	100	100	100
¾" (19 mm)	92	90 – 100	90 – 100	90 – 100
½" (12.5 mm)	53	25 – 60	25 – 60	25 – 60
3/8" (9.5 mm)	29	20 – 55	20 – 55	20 – 55
#4 (4.75 mm)	5	0 – 10	0 – 10	0 – 10
#8 (2.36 mm)	3	0 – 5	0 – 5	0 – 5

Minus #200 Wash (ASTM C 117)

Sieve Size	Passing, %	ASTM C 33 Table 3, Class 4S, Note ^{c(1)} , %	AASHTO M 80 Table 2, Class A, Note ^d , %	CDOT Sec. 703.02, %
#200 (75 µm)	1.1	≤ 1.5	≤ 1.5	AASHTO M 80

^{c(1)} and ^d = Material essentially free of clay and shale

Specific Gravity & Absorption (ASTM C 127)

Bulk Specific Gravity (Oven Dry):	2.62
Bulk Specific Gravity (SSD):	2.65
Apparent Specific Gravity:	2.71
Absorption, %:	1.1

Lightweight Particles (ASTM C 123)

% Lightweight Pieces @ 2.4 Sp. G.	% Lightweight Pieces @ 2.0 Sp. G.	ASTM C 33 Table 3, Class 4S, @ 2.4 Sp. G., %	AASHTO M 80 Table 2, Class A, @ 2.4 Sp. G., %	ASTM C 33 Table 3, Class 4S, Coal & Lignite, %	AASHTO M 80 Table 2, Class A, Coal & Lignite, %
0.6	< 0.1	≤ 5.0	≤ 3.0	≤ 0.5	≤ 0.5

Clay Lumps & Friable Particles (ASTM C 142)

Sieve Size	Grading of Original Sample, %	Mass of Test Fraction Before Test, g	Mass of Test Fraction After Test, g	% Passing After Test	Clay Lumps & Friable Particles, %
1.5" (38 mm) to ¾" (19 mm)	0	-	-	-	0.0
¾" (19 mm) to 3/8" (9.5 mm)	8	2003.3	1997.7	0.3	0.5
3/8" (9.5 mm) to #4 (4.75 mm)	63	1003.3	995.8	0.7	0.3
Total Weighted Loss:					0.5
ASTM C 33 Table 3, Class 4S:					≤ 3.0
AASHTO M 80 Table 2, Class A:					≤ 2.0

Summary of Laboratory Test Results
Rocky Mountain Premix – Clevenger Pit, ASTM Size #57 / #67 – Coarse Aggregate

Magnesium Sulfate Soundness (ASTM C 88)

Sieve Size	Grading of Original Sample, %	Mass of Test Fraction Before Test, g	Mass of Test Fraction After Test, g	% Passing After Test	Weighted Loss, %
1.5" (38 mm) to ¾" (19 mm)	8	506.8	503.9	0.6	0.0
¾" (19 mm) to 3/8" (9.5 mm)	63	997.4	947.1	5.0	3.2
3/8" (9.5 mm) to #4 (4.75 mm)	24	300.2	277.8	7.5	1.8
- #4 (4.75 mm)	8	-	-	7.5	0.6
Total Weighted Loss:					6
ASTM C 33 Table 3, Class 4S:					≤ 18
AASHTO M 80 Table 2, footnote ^c :					≤ 18

Unit Weight (Density) & Voids (ASTM C 29)

Unit Weight, pcf:	102.0
Unit Weight, pcy:	2754
Voids, %:	37.5

L.A. Abrasion & Impact (ASTM C 131)

Material Grading	Abrasion & Impact Loss, %	ASTM C 33 Table 3, Class 4S and AASHTO M 80 Table 2, Class A, %	CDOT Sec. 703.02 and Aurora, %
B	28	≤ 50	≤ 45

May 27, 2011

Mr. Zachariah Ballard
Rocky Mountain Premix
2895 Capital Drive
Colorado Springs, Colorado 80915

**Subject: Clevenger Pit – Colorado Springs, Washed Concrete Sand – Fine Aggregate
Aggregate Qualification Testing
Project No. D11.013**


Dear Mr. Ballard:


This report presents the results of laboratory tests performed on representative samples of the subject aggregate obtained from the Clevenger Pit, Colorado Springs, Colorado. Samples were obtained and transported to our facilities by a Rocky Mountain Premix QC representative in May, 2011. Per your request the following tests were performed in general accordance with ASTM standard test methods and results are presented in association with the relevant ASTM C 33 – 08, AASHTO M 80 – 08 and CDOT Standard Specifications 2011 (Green Book) criteria where applicable:

- 1) Gradation & Fineness Modulus (ASTM C 136)
- 2) Minus #200 Wash (ASTM C 117)
- 3) Specific Gravity & Absorption (ASTM C 128)
- 4) Lightweight Particles (ASTM C 123)
- 5) Clay Lumps & Friable Particles (ASTM C 142)
- 6) Magnesium Sulfate Soundness (ASTM C 88)
- 7) Organic Impurities (ASTM C 40)
- 8) Sand Equivalency (ASTM D 2419)

The results of testing indicate the material generally complies with the criteria presented; therefore indicating the material is suitable for use as a concrete constituent. The laboratory test results are attached. We trust this meets your current needs. Please do not hesitate to contact us with any questions.

Respectfully submitted,
Construction Technical Services


Kyle Clark
Project Manager


Darin Duran, P.E.
Principal Geotechnical Engineering Manager

Summary of Laboratory Test Results
Rocky Mountain Premix - Clevenger Pit Washed Concrete Sand - Fine Aggregate

Sample ID: 115066

Gradation & Fineness Modulus (ASTM C 136)

Sieve Size	% Passing	ASTM C 33 Sec. 6.1, %	AASHTO M 6 Table 1, %	CDOT Table 703-2, %
3/8" (9.5 mm)	100	100	100	100
#4 (4.75 mm)	96	95 - 100	95 - 100	95 - 100
#8 (2.36 mm)	81	80 - 100	80 - 100	80 - 100
#16 (1.18 mm)	67	50 - 85	50 - 85	45 - 80
#30 (600 µm)	50	25 - 60	25 - 60	25 - 60
#50 (300 µm)	22	5 - 30	10 - 30	10 - 30
#100 (150 µm)	7	0 - 10	2 - 10	2 - 10
		ASTM C 33 Sec. 6.2	AASHTO M 6 Sec. 5.3	CDOT Sec. 703.01
Fineness Modulus:	2.77	2.3 - 3.1	2.3 - 3.1	2.5 - 3.5

Minus #200 Wash (ASTM C 117)

Sieve Size	Passing, %	ASTM C 33 Table 1, %	AASHTO M 6 Table 2, Class A, %	CDOT Sec. 703.01, %
#200 (75 µm)	2.0	≤ 3.0	≤ 2.0	≤ 3.0

Specific Gravity & Absorption (ASTM C 128)

Bulk Specific Gravity (Oven Dry):	2.60
Bulk Specific Gravity (SSD):	2.64
Apparent Specific Gravity:	2.69
Absorption, %:	1.3

Lightweight Particles (ASTM C 123)

% Lightweight Pieces @ 2.0 Sp. G.	ASTM C 33 Table 1, Coal & Lignite, Concrete Surface Appearance Important, %	AASHTO M 6 Table 2, Class A, %	ASTM C 33 Table 1, All Other Concrete, %	AASHTO M 6 Table 2, Class B, %
< 0.1	≤ 0.5	≤ 0.25	≤ 1.0	≤ 1.0

Clay Lumps & Friable Particles (ASTM C 142)

Sieve Size	Grading of Original Sample, %	Mass of Test Fraction Before Test, g	Mass of Test Fraction After Test, g	% Passing After Test	Clay Lumps & Friable Particles, %
#4 (4.75 mm) to #16 (1.18 mm)	29	26.1	26.0	1.1	0.3
ASTM C 33 Table 1:					≤ 3.0
AASHTO M 6 Table 2, Class A:					≤ 3.0

Summary of Laboratory Test Results
Rocky Mountain Premix - Clevenger Pit Washed Concrete Sand – Fine Aggregate

Magnesium Sulfate Soundness (ASTM C 88)

Sieve Size	Grading of Original Sample, %	Mass of Test Fraction Before Test, g	Mass of Test Fraction After Test, g	% Passing After Test	Weighted Loss, %
3/8" (9.5 mm) to #4 (4.75 mm)	4	-	-	20.7	0.8
#4 (4.75 mm) to #8 (2.36 mm)	15	100.7	79.9	20.7	3.1
#8 (2.36 mm) to #16 (1.18 mm)	14	102.0	88.6	13.4	1.8
#16 (1.18 mm) to #30 (600 µm)	17	102.5	91.5	10.7	1.8
#30 (600 µm) to #50 (300 µm)	28	102	94.1	7.7	2.2
-#50 (300 µm)	22	-	-	-	0.0
Total Weighted Loss:					10
ASTM C 33 Sec. 8.1:					≤ 15
AASHTO M 6 Sec. 8.1:					≤ 15

Organic Impurities (ASTM C 40)

Color Plate	ASTM C 33 Sec. 7.2.1	AASHTO M 6 Sec. 7.2.1
< 1	≤ Plate 3 (Standard)	≤ Plate 3 (Standard)

Sand Equivalency (ASTM D 2419)

Sand Equivalent Result:	81
CDOT Sec. 703.01	≥ 80

Potential Alkali Reactivity (Mortar Bar Method) ASTM C 1567

(250 mm Mold)

Modified for Proportioning of Aggregates & Blends of Cementitious Materials

Project No.: 11.013.B, Rocky Mountain Premix, Inc.
 Project Name: General Lab Testing
 Lab ID Number: 115013
 Type & Source of Aggregate (1): Clevenger Pit # 57/ # 67 (55%)
 Type & Source of Aggregate (2): Clevenger Washed Concrete Sand (45%)
 Type & Source of Cement: GCC LA Type I/II (85%)
 Type & Source of Fly Ash: Boral Fact Craig Class F (15%)

Technician: raz
 Date: 21-Feb-11
 Reviewer: WSC

Grading: Retaining Sieve	WCS Mass, g @ (45%)	Rock Mass, g @ (55%)
#8	44.5	54.5
#16	111.4	136.1
#30	111.4	136.1
#50	111.4	136.1
#100	66.8	81.7
	45.0%	55.0%
	445.5	544.5
Total		990.0

Cement Mass, g (85%)	Fly Ash Mass, g (15%)
374.0	66.0
Mass of Cement, g:	440.0
Mass of Water, g:	206.8
W/C Ratio:	<u>0.47</u>

Comparator Readings

Date:	(24 hrs) Initial Readings:	(48 hrs) Zero Readings:	
		A:	B:
2/22/2011	A: 0.408 B: -0.182 C: -0.050	A: 0.542 B: -0.038 C: 0.090	2/23/2011

Date	Age, days	Reading, mm	Difference	% Change	Average % Expansion	
2/25/2011	4	A	0.580	0.038	0.015	0.01
		B	-0.006	0.032	0.013	
		C	0.120	0.030	0.012	
2/28/2011	7	A	0.646	0.104	0.042	0.04
		B	0.060	0.098	0.039	
		C	0.190	0.100	0.040	
3/3/2011	10	A	0.670	0.128	0.051	0.05
		B	0.076	0.114	0.046	
		C	0.212	0.122	0.049	
3/7/2011	14	A	0.738	0.196	0.078	0.07
		B	0.136	0.174	0.070	
		C	0.266	0.176	0.070	
3/9/2011	16	A	0.756	0.214	0.086	0.08
		B	0.154	0.192	0.077	
		C	0.284	0.194	0.078	

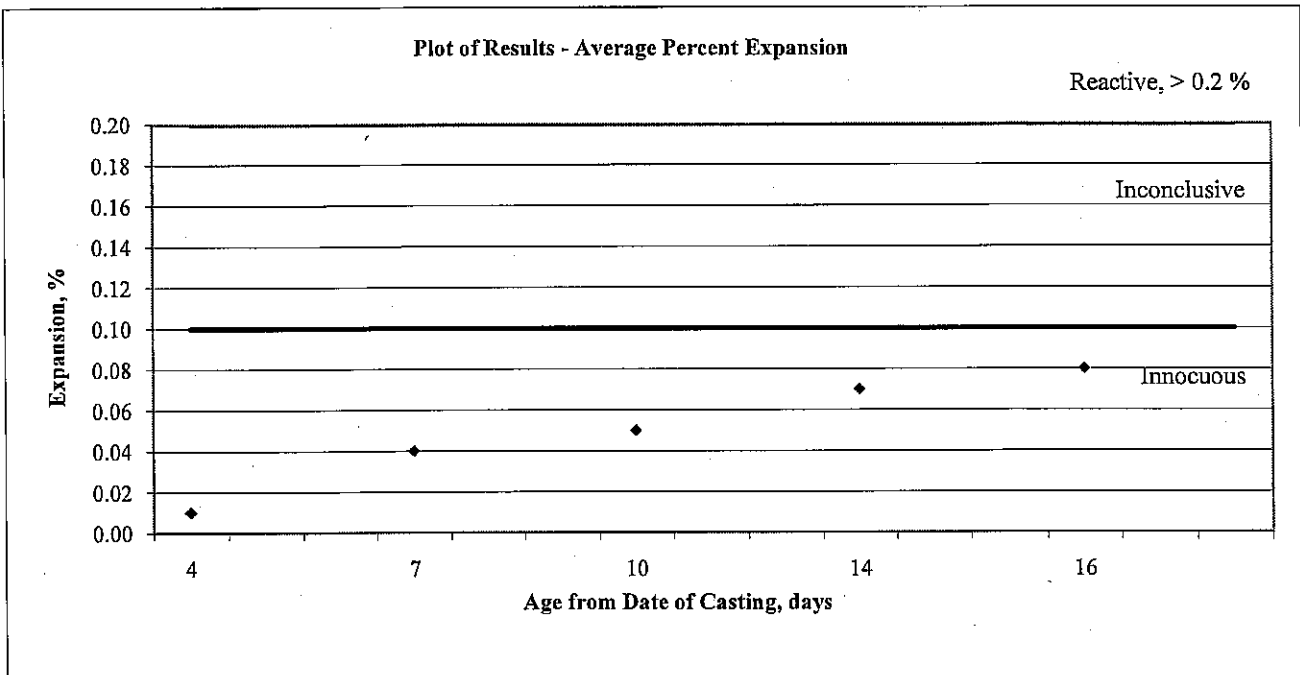
Potential Alkali Reactivity (Mortar Bar Method) ASTM C 1567

(250 mm Mold)

Modified for Proportioning of Aggregates & Blends of Cementitious Materials

Project No.: 11.013.B, Rocky Mountain Premix, Inc.
 Project Name: General Lab Testing
 Lab ID Number: 115013
 Type & Source of Aggregate (1): Clevenger Pit # 57/ # 67 (55%)
 Type & Source of Aggregate (2): Clevenger Washed Concrete Sand (45%)
 Type & Source of Cement: GCC LA Type I/II (85%)
 Type & Source of Fly Ash: Boral Fact Craig Class F (15%)

Technician: raz
 Date: 21-Feb-11
 Reviewer: WSC





The Chemical Company

May 13, 2011

Project: Various
Project location: Various

Certificate of Conformance
MB-AE™ 90
BASF Construction Chemicals, LLC* Air-Entraining Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC , which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That MB-AE 90 is a BASF Corporation Air-Entraining Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of MB-AE 90; and

That MB-AE 90, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.000068 percent (0.68 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That MB-AE 90 meets the requirements of ASTM C 260, Corps of Engineers' CRD-C 13 and AASHTO M154, the Standard Specifications for Air-Entraining Admixtures for Concrete.

Richard Hubbard
Sr. Technical Marketing Specialist, BASF Corporation

BASF Corporation
23700 Chagrin Boulevard
Cleveland, OH 44122
216 839-7500 ph
www.masterbuilders.com

**Master
Builders**
Admixture Solutions



The Chemical Company

May 13, 2011

Project: Various
Project location: Various

Certificate of Conformance
PolyHeed® 997
BASF Corporation* Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That PolyHeed 997 is a BASF Corporation Mid-Range Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of PolyHeed 997; and

That PolyHeed 997, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00012 percent (1.2 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That PolyHeed 997 meets the requirements for a Type A, Water-Reducing Admixture, and Type F, Water-Reducing, High Range Admixture specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

A handwritten signature in cursive script that reads "Richard Hubbard, III".

Richard Hubbard
Sr. Technical Marketing Specialist, BASF Corporation

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**Master
Builders**
Admixture Solutions