



**WEAVER GENERAL CONSTRUCTION COMPANY**  
 3679 S. Huron St., Suite 404  
 Englewood, CO 80110  
 Phone: (303) 789-4111 FAX: (303) 789-4310

**SUBMITTAL TRANSMITTAL**

June 23, 2011

**WGC Submittal No: 03300-010.A**

**PROJECT:** Harold Thompson Regional WRF  
 Birdsall Rd.  
 Fountain, CO 80817  
 Job No. 2908

**ENGINEER:** GMS, Inc.  
 611 No. Weber St., #300  
 Colorado Springs, CO 80903  
 719-475-2935 Roger Sams

**OWNER:** Lower Fountain Metropolitan  
 Sewage Disposal District  
 901 S. Santa Fe Ave.  
 Fountain, CO 80817  
 719-382-5303 James Heckman

**CONTRACTOR:** Garney Companies Inc.  
 7911 Shaffer Parkway  
 Littleton, CO 80127

**SUBJECT:** Re-submittal - Concrete Mix Design for S.O.G. and Encasements - Addresses Review Comments for 3" Slump and Legible Copies

**SPEC SECTION:** 03300 - Cast-In-Place Concrete

**PREVIOUS SUBMISSION DATES:** None

**DEVIATIONS FROM SPEC:** \_\_\_ YES X NO

**CONTRACTOR'S STAMP:** This submittal has been reviewed by Weaver General Construction and approved with respect to the means, methods, techniques, & safety precautions & programs incidental thereto. Weaver General Construction also warrants that this submittal complies with contracted documents and comprises on deviations thereto:

**Contractor's Stamp:**

Date: 6/23/11  
 Reviewed by: H.C. Myers  
 ( X ) Reviewed Without Comments  
 ( ) Reviewed With Comments

**ENGINEER'S COMMENTS:** \_\_\_\_\_

**Engineer's Stamp:**

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**Garney Construction, Inc.****SUBMITTAL**7911 Shaffer Parkway  
Littleton, CO 80127**NO. 0010A****Phone:** 303-791-3600  
**Fax:** 303-791-1801

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**Title:** Concrete Mix Design for S.O.G. and Encasements Re-submittal**DATE:** June 23, 2011**PROJECT:** Harold D. Thompson**JOB:** 6591**TO:** Jeff Burst  
Weaver Construction**REQUEST:**

Attached mix design for Concrete SOG and Encasements.

Re-submittal addresses Engineers comments for 3" slump and ledgible copy.

Reference Previous submittal 03300-010

**Date:** June 23, 2011**Signed:** Mike Moore**Answered By:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Signed:** \_\_\_\_\_

# TRANSIT MIX CONCRETE CO.

**Colorado Springs**                      **Pueblo**  
P.O. Box-1030, CO 80901              P.O. Box-857, CO 81002  
(719) 475-0700 (Fax) 475-0226        (719) 561-8350 (Fax) 566-0231

## CONCRETE MIX DESIGN

March 30, 2011

Secondary Clarifier  
Birdsall Road East of Old Pueblo Road  
El Paso County, CO

"Structural Concrete for Liquid Containment Structures"  
4500 PSI @ 28 Days • 15% Fly Ash • Air Entrained • 0.42 Maximum W/CM

GARNEY COMPANIES Inc.  
7911 Shaffer Parkway  
Littleton, Colorado 80127

		<u>ONE CUBIC YARD</u>
Cement	( Holcim Type I/II )	520 lbs
Fly Ash	( SRMG Class F )	91 lbs
AEA	( Master Builders AE-90 )	3.3 oz
WRA	( Master Builders 200N )	18.3 oz
HRWRA	(Master Builders Polyheed 1020)	22.9 oz
Sand	( Daniels Sand Co. )	1310 lbs
Rock	( Castle Concrete )	1700 lbs
Water		255 lbs

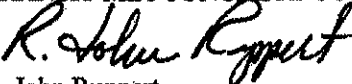
### Transit Mix Concrete CO Identification Number: 34502110

#### Approximate Physical Properties:

Unit Weight - pcf	± 142.1
Slump - Inches	3" Max
Air Content - %	6% ± 1%
Water / Cementitious Ratio	0.42

This mix is derived from the enclosed "Summary of Concrete Mix Data" series (Table No.107-36). Compliance information on the various materials is also enclosed. Production and delivery is in accordance with ASTM C 94 Standard Specification for Ready-Mixed Concrete. Compressive strength performance is conditional with strict adherence to the current ASTM Standards relating to concrete, and the latest revisions of ACI 301 and 318.

TRANSIT MIX CONCRETE CO.

  
R. John Ruppert  
Vice President, Sales

**J. B. Morgan, P. E., C.C.E.**

CONSULTING STRUCTURAL ENGINEER

**Summary of Concrete Mix Data**

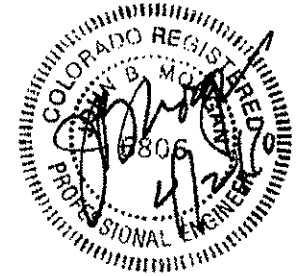


Table NO. 107-36 (Air Entrained Normal Weight Concrete w/ Fly Ash @ 3-5" Slump)

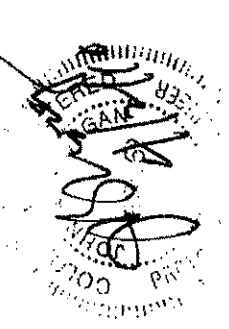
Client: Transit Mix Concrete CO  
Project: Plant Mixes  
Aggregates: ASTM C 33 Coarse and Fine  
Cement: ASTM C-150 Type I-II  
Fly Ash: ASTM C 618 Class F  
Admixtures: ASTM C-494 (WRA) and ASTM C 260 (AEA)

34502110  
↓

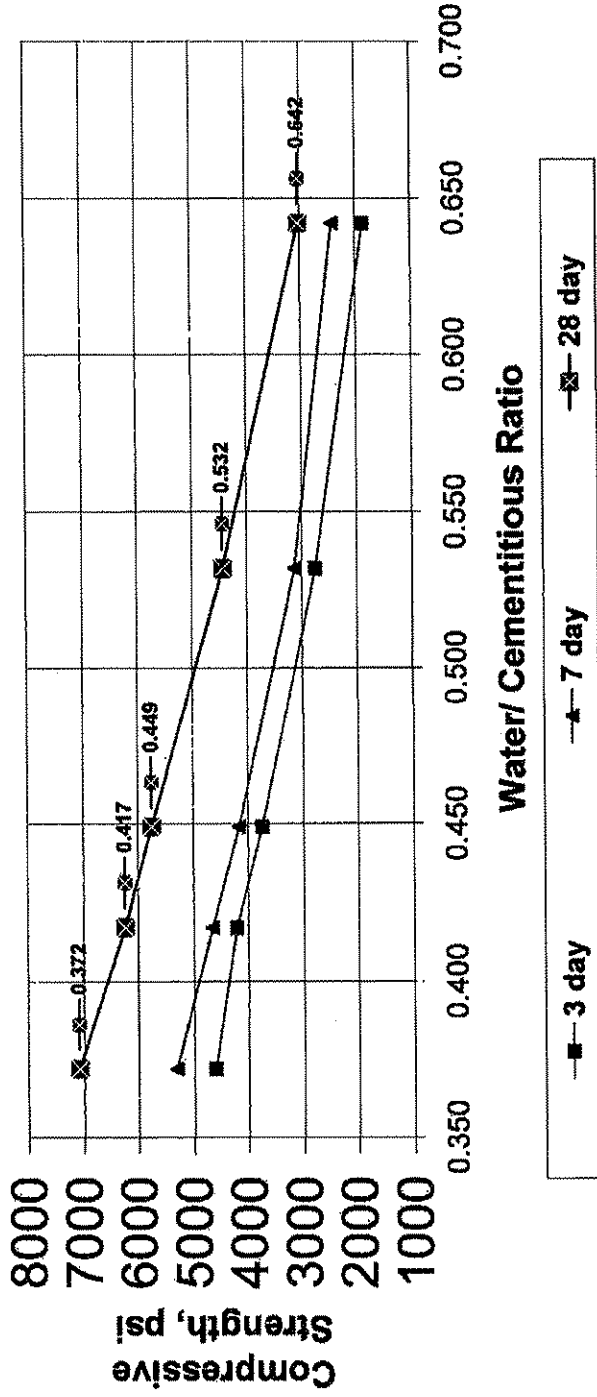
<u>Mix Proportions</u>	<u>4.00</u>	<u>4.50</u>	<u>5.00</u>	<u>5.50</u>	<u>6.00</u>	<u>6.50</u>	<u>7.00</u>	<u>7.50</u>
Cement (Type I-II), lbs.	320	360	400	440	480	520	560	600
Fly Ash (Class F), lbs.	56	63	70	77	84	91	98	105
Air Entrainer, oz.	2.5	2.6	2.7	2.9	3.1	3.3	3.6	3.9
Water Reducer, oz.	11.3	12.7	14.1	15.5	16.9	18.3	19.7	21.2
High Range Water Reducer, oz.	0	0	0	19.4	21.1	22.9	24.7	26.4
ASTM C 33 Fine Aggregate, lbs.	1550	1500	1460	1390	1350	1310	1270	1230
No. 57/67 Coarse Aggregate, lbs.	1700	1700	1700	1700	1700	1700	1700	1700
Water, gallons	29.0	29.5	30.0	30.2	30.4	30.6	31.0	31.5
Water, lbs.	241.6	245.7	249.9	251.6	253.2	254.9	258.2	262.4
<b><u>Physical Properties</u></b>								
Wet Unit WT. (PCF)	140.5	140.7	141.0	141.2	141.7	142.1	142.4	142.4
Slump (Inches)	4.00	4.50	4.25	4.00	4.00	3.75	4.25	4.00
Air Content, %	5.2	5.5	5.8	6.0	5.8	6.0	6.0	6.2
Water Cement Ratio	0.642	0.581	0.532	0.487	0.449	0.417	0.392	0.372
Temperature, (°F)	72	73	75	76	77	77	78	78
<b><u>Compressive Strength, psi</u></b>								
3 Day Average	1850	2310	2780	3250	3720	4240	4380	4570
7 Day Average	2400	2860	3150	3640	4180	4620	5010	5220
28 Day Average	3020	3650	4440	5180	5790	6220	6740	7040

Date : Monday, February 08, 2010

# Transit Mix Concrete Company Table No. 107-36



## Compressive Strength vs. Water Cementitious Ratio



Compressive Strength, psi vs. Water/Cementitious Ratio					
Water Cement Ratio	0.372	0.417	0.449	0.532	0.642
Cementitious Content, lbs.	376	417	564	470	575
3 Day Average	1860	2750	3740	4210	4600
7 Day Average	2420	3130	4160	4550	5310
28 Day Average	3030	4430	5750	6240	7080

Ingredients	
Cement:	Holcim I-I
Coarse Aggregate:	Castle Concrete # 57/67
Fine Aggregate:	Daniels Sand CO.
Chemical Admixtures:	BASF 200 N (WRA), Polyheed 1020 (WRA) & AE-90 (Air Entrainer)
Fly Ash:	Class F

# Material Certification Report

**Material:** Portland Cement  
**Type:** I-II (MH)(ASTM C 150)

**Test Period:** 01-Nov-2010  
**To:** 30-Nov-2010

Hoicim cement meets the specifications of ASTM C 150 for Type I-II cement.

## General Information

**Supplier:** Holcim (US) Inc.  
**Address:** 3500 State Highway 120  
 Florence, Co. 81226  
**Telephone:** 719-784-1307  
**Date Issued:** 09-Dec-2010

**Source Location:** Portland Plant  
 3500 State Highway 120  
 Florence, Co. 81226  
**Contact:** Dick Roush

The following information is based on average test data during the test period. The data is typical of cement shipped by Holcim; individual shipments may vary.

## Tests Data on ASTM Standard Requirements

Chemical			Physical		
Item	Limit <sup>A</sup>	Result	Item	Limit <sup>A</sup>	Result
SiO <sub>2</sub> (%)	-	19.8	Air Content (%)	12 max	6
Al <sub>2</sub> O <sub>3</sub> (%)	6.0 max	4.7	Blaine Fineness (m <sup>2</sup> /kg)	260 min	393
Fe <sub>2</sub> O <sub>3</sub> (%)	6.0 max	3.2			
CaO (%)	-	63.1	Autoclave Expansion (%) (C 151)	0.80 max	0.00
MgO (%)	6.0 max	1.5	Compressive Strength MPa (psi):		
SO <sub>3</sub> (%) <sup>C</sup>	3.0 max	3.4			
Loss on Ignition (%)	3.0 max	2.6			
Insoluble Residue (%)	0.75 max	0.39	3 days	12.0 (1740) min	30.8 (4470)
CO <sub>2</sub> (%)	-	1.3	7 days	19.0 (2760) min	36.0 (5220)
Limestone (%)	5.0 max	3.6	Initial Vicat (minutes)	45-375	132
CaCO <sub>3</sub> in Limestone (%)	70 min	83			
Inorganic Processing Addition	5.0 max	0.0	Mortar Bar Expansion (%) (C 1038)	-	0.003
Potential Phase Compositions <sup>D</sup> :			Heat of Hydration: 7 days, kJ/kg (cal/g) <sup>B</sup>	-	354 (85)
C <sub>3</sub> S (%)	-	56			
C <sub>2</sub> S (%)	-	13			
C <sub>3</sub> A (%)	8 max	7			
C <sub>4</sub> AF (%)	-	10			
C <sub>3</sub> S + 4.75C <sub>3</sub> A (%)	-	89			

## Tests Data on ASTM Optional Requirements

Chemical			Physical		
Item	Limit <sup>A</sup>	Result	Item	Limit <sup>A</sup>	Result
Equivalent Alkalies (%)		0.69			

## NOTES

<sup>A</sup> Dashes in the limit / result columns mean Not Applicable.

<sup>B</sup> Test result represents most recent value and is provided for information only. Analysis of Heat of Hydration has been carried out by CTLGroup, Skokie, IL.

<sup>C</sup> It is permissible to exceed the specification limit provided ASTM C 1038 Mortar Bar Expansion does not exceed 0.020 %.

<sup>D</sup> Adjusted per Annex A1.6 of ASTM C150 and AASHTO M85.

This data may have been reported on previous mill certificates. It is typical of the cement being currently shipped.



Transit Mix Concrete  
 Attn: Robert Montoya  
 444 E Costilla St.  
 Colorado Springs, CO 80903-3761

**PHOENIX CEMENT**

**Corporate Headquarters**  
 8800 E Chaparral Rd, Ste 155  
 Scottsdale, AZ 85250  
 Phone: 480-850-5757  
 Fax: 480-850-5758

**Cement Manufacturing**  
 3000 W Cement Plant Rd  
 Clarkdale, AZ 86324  
 Phone: 928-634-2261  
 Fax: 928-634-3543

**19th Avenue Facility**  
 1802 W Lower Buckeye Rd  
 Phoenix, AZ 85007  
 Phone: 602-253-9149  
 Fax: 602-253-9160

**Lower Buckeye Facility**  
 1941 W Lower Buckeye Rd  
 Phoenix, AZ 85009  
 Phone: 602-258-7798  
 Fax: 602-525-3362

**21st Avenue Facility**  
 1325 N 21st Avenue  
 Phoenix, AZ 85009  
 Phone: 602-254-3824  
 Fax: 602-254-3825

**Mesa Community Storage**  
 Dobson & McKellips  
 Mesa, AZ 85211  
 Phone: 480-990-7847

**Cholla Fly Ash Facility**  
 P O Box 380  
 Joseph City, AZ 86032  
 Phone: 928-288-1661  
 Fax: 928-288-1663

**Four Corners Fly Ash Facility**  
 P O Box 1007  
 Fruitland, NM 87416  
 Phone: 505-598-8657  
 Fax: 505-598-8633

**San Juan Fly Ash Facility**  
 San Juan Generating Station  
 Waterflow, NM 87421  
 Phone: 505-598-7546  
 Fax: 505-598-7547

**Escalante Fly Ash Facility**  
 CR 19 / P O Box 520  
 Prewitt, NM 87405  
 Phone: 505-285-4590  
 Fax: 505-285-4667

**Gallup Fly Ash Facility**  
 9001/4 N 9th St.  
 Gallup, NM 87305

Product: Class F Fly Ash, Cholla Fly Ash  
 ASTM C 618

**12-20-10 POZZOLAN TEST REPORT** Cl#: 49052

**Lot: 2060** **Results** **Specifications**

Chemical Analysis (C311 / C114 / D4326)		
Silicon Dioxide, SiO <sub>2</sub>	58.75 %	---
Aluminum Oxide, Al <sub>2</sub> O <sub>3</sub>	23.97 %	---
Ferric Oxide, Fe <sub>2</sub> O <sub>3</sub>	5.57 %	---
SiO <sub>2</sub> + Al <sub>2</sub> O <sub>3</sub> + Fe <sub>2</sub> O <sub>3</sub>	88.29 %	70.00 Min
Calcium Oxide, CaO	3.14 %	---
Magnesium Oxide, MgO	1.05 %	---
Sulfur Trioxide, SO <sub>3</sub>	0.30 %	5.00 Max
Moisture Content	0.14 %	3.00 Max
Loss on Ignition	0.26 %	6.00 Max
Available Alkalis as Na <sub>2</sub> O	0.22 %	---
Alkalis (%Na <sub>2</sub> O + 0.658% K <sub>2</sub> O)	1.50 %	---
R Factor (%CaO -5) / (%FeO)	-0.33 %	---

Physical Analysis		
Fineness, amount retained on		
#325 sieve, % (C430)	16.10	34.00 Max
variation, points from average	0.73	5.00 Max
Density, g/cm <sup>3</sup> (C188)	2.20	---
Variation from average, %	0.00	5.00 Max
Strength Activity Index		
with Portland Cement (C311 / C109)		
at 7 days, % of cement control	86.60	---
at 28 days, % of cement control	88.03	75.00 Min
Water Requirement (C311)		
% of cement control	95.45	105.00 Max
Soundness, autoclave expansion (C311 / C151)	-0.03	0.80 Max
or contraction, %		

All tests have been made in strict accordance with the current standards of the American Society for Testing and Materials covering the type of material specified.

*Lee Gorby*  
 \_\_\_\_\_  
 Lee Gorby, Quality Assurance Manager  
 26 JAN 2011





The Chemical Company

January 27, 2011

Transit Mix Concrete CO  
444 East Costilla  
Colorado Springs, Colorado 80903

**Attention:** Robert Montoya  
**Project:** Various  
**Project location:** Various

Certificate of Conformance  
MB-AE™ 90  
BASF Construction Chemicals, LLC\* Air-Entraining Admixture for Concrete

\*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That MB-AE 90 is a BASF Corporation Air-Entraining Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of MB-AE 90; and

That MB-AE 90, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.000068 percent (0.68 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That MB-AE 90 meets the requirements of ASTM C 260, Corps of Engineers' CRD-C 13 and AASHTO M154, the Standard Specifications for Air-Entraining Admixtures for Concrete.

Richard Hubbard  
Sr. Technical Marketing Specialist, BASF Corporation

BASF Corporation  
23700 Chagrin Boulevard  
Cleveland, OH 44122  
216 839-7500 ph  
www.masterbuilders.com

**Master  
Builders**  
Admixture Solutions





The Chemical Company

January 27, 2011

Transit Mix Concrete CO  
444 East Costilla  
Colorado Springs, Colorado 80903

**Attention:** Robert Montoya  
**Project:** Various  
**Project location:** Various

Certificate of Conformance  
PolyHeed® 1020  
BASF Corporation\* Admixture for Concrete

\*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That PolyHeed 1020 is a BASF Corporation Mid-Range Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of PolyHeed 1020; and

That PolyHeed 1020, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00014 percent (1.4 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That, depending on the dosage used, PolyHeed 1020 meets the requirements for a Type A, Water-Reducing and Type F, Water-Reducing, High Range Admixture specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard  
Sr. Technical Marketing Specialist, BASF Corporation

BASF Corporation  
23700 Chagrin Boulevard  
Cleveland, OH 44122  
216 839-7600 ph  
www.masterbuilders.com

**Master  
Builders**  
Admixture Solutions



The Chemical Company

January 27, 2011

Transit Mix Concrete CO  
444 East Costilla  
Colorado Springs, Colorado 80903

**Attention:** Robert Montoya  
**Project:** Various  
**Project location:** Various

Certificate of Conformance  
Pozzolith® 200 N  
BASF Corporation\* Admixture for Concrete

\*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That Pozzolith 200 N is a BASF Corporation Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of Pozzolith 200 N; and

That Pozzolith 200 N, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00013 percent (1.3 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That, depending on the dosage used, Pozzolith 200 N meets the requirements for a Type A, Water-Reducing, Type B, Retarding, and Type D, Water Reducing and Retarding Admixture as specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard  
Sr. Technical Marketing Specialist, BASF Corporation

BASF Corporation  
23700 Chagrin Boulevard  
Cleveland, OH 44122  
216 838-7500 ph  
www.masterbuilders.com

**Master  
Builders**  
Admixture Solutions

# Transit Mix Concrete Co. Materials Laboratory

444 East Castilla Avenue  
 Colorado Springs, Colorado 80903  
 Ph. (719) 475-0700 Fax (719) 475-0226

2596 Hwy 96 East  
 Pueblo, Colorado 81002  
 Ph. (719) 543-7898 Fax (719) 583-0345

October 18, 2010

RE: No. 57/67 Coarse Concrete Aggregate  
 Transit Mix of Pueblo  
 Pueblo, CO 81002

Gentlemen:

This letter presents the results of physical properties and deleterious substances tests performed on a coarse aggregate that was sampled on September 8, 2010 at Transit Mix of Pueblo Aggregate Pit. The results are as follows:

Sieve Size	Percent Passing	Specifications	
		No. 57	No. 67
37.5 mm, 1 1/2"	100	100	----
25.0 mm, 1"	100	95 - 100	100
19.0 mm, 3/4"	90	----	90 - 100
12.5 mm, 1/2"	48	25 - 60	----
9.5 mm, 3/8"	26	----	20 - 55
4.75 mm, No. 4	3.8	0 - 10	0 - 10
2.36 mm, No. 8	1.3	0 - 5	0 - 5
75 um, No. 200	0.4	0 - 1.5	0 - 1.5
Los Angeles Abrasion (Grading B): 29.0% Loss		AASHTO T-96	
Bulk Specific Gravity (SSD): 2.63 Absorption: 1.0%		AASHTO T-85	
Magnesium Sulfate Soundness (Five Cycles): 3.0% Loss		AASHTO T-104	
Sodium Sulfate Soundness (Five Cycles): 1.0% Loss		AASHTO T-104	
Clay Lumps and Friable Particles: 0		AASHTO T-112	
Fractured Particles (2 Fractured Faces): 77%		ASTM D 5821	
Organic Impurities: Clear		AASHTO T-21	
Bulk Density by Rodding: 98 lb/ft <sup>3</sup> Voids: 40%		AASHTO T-19	
Mortar Bar Expansion, (ASR) - Sodium Hydroxide: 0.06%		ASTM C 1260	

The above sample was tested according to American Society for Testing and Materials (ASTM) procedures D-75, C-702, C-117, C-136, C-33, C-40, C-142, C-88, C-127, C-131, C-29 and C-1260.

The above sample conforms to the requirements of ASTM C 33, TABLE 3, *Limits for Deleterious Substances and Physical Property Requirements of Coarse Aggregate for Concrete*, (1S, 2S, 3S, 4S, 5S, 1M, 2M, 3M, 4M, 5M, 1N and 2N).

If you have any questions feel free to contact me at your earliest convenience.

Respectfully Submitted,

  
 Grant W. Smith  
 Quality Control Manager



# Transit Mix Concrete Co. Materials Laboratory

444 East Costilla Avenue  
 Colorado Springs, Colorado 80903  
 Ph. (719) 475-0700 Fax (719) 475-0226

2596 Hwy 96 East  
 Pueblo, Colorado 81002  
 Ph. (719) 543-7898 Fax (719) 583-0345

## Modified ASTM C 1260 / C 1567 Tests

No. 001709T

Standard Test Method for Accelerated Detection of Potentially Deleterious Expansion of Mortar Bars Due to Alkali-Silica Reaction

Materials	Source	Type	Qty.	Batch Weights, g	Notes
Cement	Holcim Florence, CO	I/II LA	100%	440	Batched: 9/15/2010
Flyash			0%	0	Solution: Sodium Hydroxide
Coarse Sand	TMOP Pueblo, CO	57/67	100%	990	
Water				206.8	
W/C Ratio				0.47	Completed: 10/15/2010

Specimen ID: TMOP67 1, 2, 3

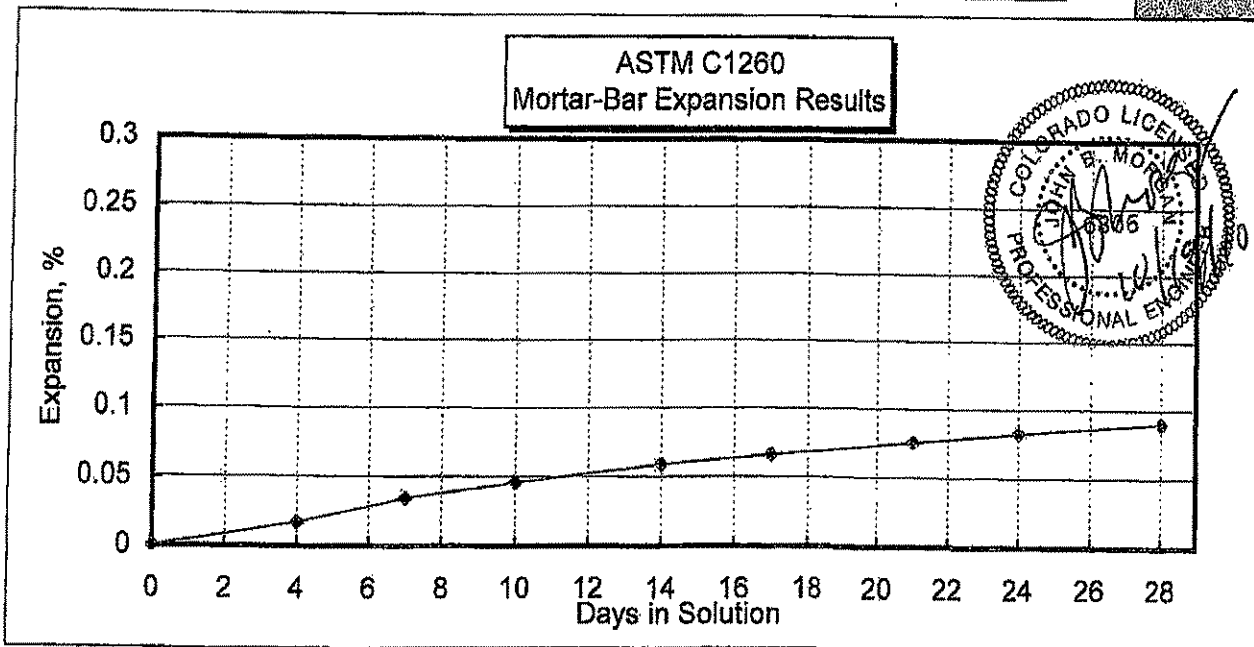
Days	Date	Comparator Readings			Mortar Bar Expansion, %			Average
		1	2	3	1	2	3	
0	9/17/2010	0.1656	0.1674	0.1701				0.0000
4	9/21/2010	0.1671	0.1693	0.1719	0.0150	0.0190	0.0180	0.0173
7	9/24/2010	0.1684	0.1714	0.1737	0.0280	0.0400	0.0360	0.0347
10	9/27/2010	0.1693	0.1722	0.1754	0.0370	0.0480	0.0530	0.0460
14	10/1/2010	0.1706	0.1736	0.1767	0.0500	0.0620	0.0660	0.0593
17	10/4/2010	0.1714	0.1741	0.1775	0.0580	0.0670	0.0740	0.0663
21	10/8/2010	0.1723	0.1751	0.1785	0.0670	0.0770	0.0840	0.0760
24	10/11/2010	0.1730	0.1757	0.1793	0.0740	0.0830	0.0920	0.0830
28	10/15/2010	0.1738	0.1765	0.1799	0.0820	0.0910	0.0980	0.0903

Average Percent Expansion at 14 days in solution (16 days of age)

0.06

Average Percent Expansion at 28 days in solution (30 days of age) **INFORMATIONAL PURPOSES ONLY!**

0.09



# Transit Mix Concrete Co. Materials Laboratory

444 East Costilla Avenue  
 Colorado Springs, Colorado 80903  
 Ph. (719) 475-0700 Fax (719) 475-0226

2596 Hwy 96 East  
 Pueblo, Colorado 81002  
 Ph. (719) 543-7898 Fax (719) 583-0345

October 18, 2010

Daniels Sand Company  
 3710 Bradley Road  
 Colorado Springs, Colorado 80916

RE: Fine Concrete Aggregate

Gentlemen:

This letter presents the results of physical properties and deleterious substances tests performed on a Fine Concrete Aggregate that was sampled on September 9, 2010 at Daniels Sand Pit. The results are as follows:

Sieve Size	Percent Passing	Specifications ASTM C 33 Fine Concrete Agg.
9.5 mm, 3/8"	100	100
4.75 mm, No. 4	100	95 - 100
2.36 mm, No. 8	88	80 - 100
1.18 mm, No. 16	62	50 - 85
600 um, No. 30	40	25 - 60
300 um, No. 50	21	10 - 30
150 um, No. 100	7.0	0 - 10
75 um, No. 200	0.8	0 - 3
Fineness Modulus: 2.80		AASHTO T-37
Bulk Specific Gravity (SSD): 2.59	Absorption: 1.1%	AASHTO T-85
Magnesium Sulfate Soundness (Five Cycles): 2.0% Loss		AASHTO T-104
Sodium Sulfate Soundness (Five Cycles): 1.0% Loss		AASHTO T-104
Clay Lumps and Friable Particles: 0		AASHTO T-112
Average Sand Equivalent: 88		AASHTO T-176
Organic Impurities: Clear		AASHTO T-21
Mortar Bar Expansion (ASR) - Sodium Hydroxide: 0.04%		AASHTO T-303

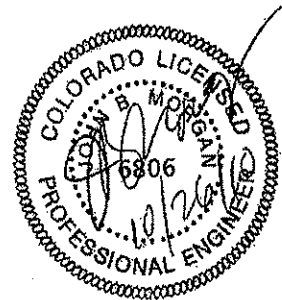
The above sample was tested according to American Society for Testing and Materials (ASTM) procedures D-75, D-2419, C-702, C-117, C-136, C-33, C-40, C-142, C-88, C-128 and C-1260.

If you have any questions feel free to contact me at your earliest convenience.

Respectfully Submitted,



Grant W. Smith  
 Quality Control Manager



# Transit Mix Concrete Co. Materials Laboratory

444 East Costilla Avenue  
 Colorado Springs, Colorado 80903  
 Ph. (719) 475-0700 Fax (719) 475-0226

2596 Hwy 96 East  
 Pueblo, Colorado 81002  
 Ph. (719) 543-7898 Fax (719) 583-0345

## Modified ASTM C 1260 / C 1567 Tests

No. 0050D-9-9

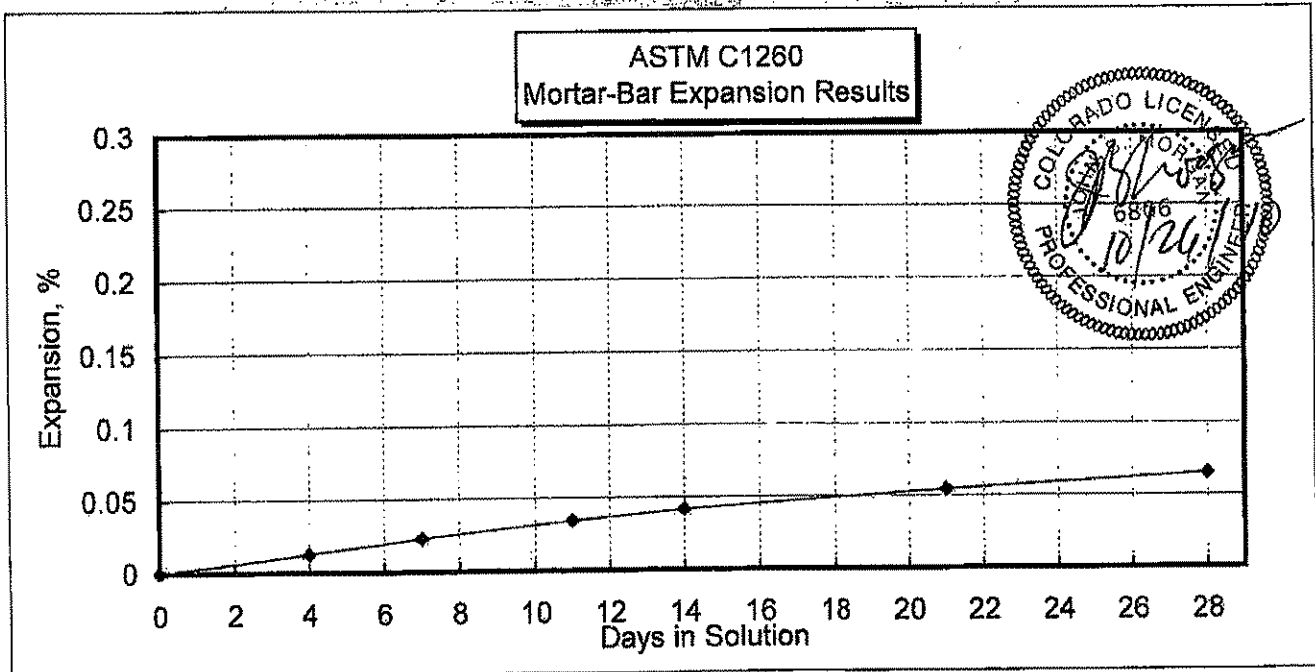
Standard Test Method for Accelerated Detection of Potentially Deleterious Expansion of  
 Mortar Bars Due to Alkali-Silica Reaction

Materials	Source	Batch Weights, g	Notes
Cement	Holcim Florence, CO	100% 440	Batched: 9/14/2010
Flyash		0% 0	
Coarse			
Sand	Daniels Colo Spgs, CO	990	Daniels Fine Concrete Aggregate
Water		206.8	
W/C Ratio		0.47	Completed: 10/14/2010

Specimen ID:		DansFA 1, 2, 3						
Days	Date	Comparator Readings			Mortar Bar Expansion, %			Average
		1	2	3	1	2	3	
0	9/16/2010	0.1755	0.1707	0.1689				0.0000
4	9/20/2010	0.1768	0.1720	0.1701	0.0130	0.0130	0.0120	0.0127
7	9/23/2010	0.1777	0.1730	0.1713	0.0220	0.0230	0.0240	0.0230
11	9/27/2010	0.1788	0.1742	0.1725	0.0330	0.0350	0.0360	0.0347
14	9/30/2010	0.1795	0.1749	0.1733	0.0400	0.0420	0.0440	0.0420
21	10/7/2010	0.1810	0.1763	0.1742	0.0550	0.0560	0.0530	0.0547
28	10/14/2010	0.1822	0.1774	0.1752	0.0670	0.0670	0.0630	0.0657

**Average Percent Expansion at 14 days in solution (16 days of age) 0.04**

*28 Day expansion results are for informational purposes only 0.07*



**GMS, INC.**  
CONSULTING ENGINEERS  
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EDWARD D. MEYER, P.E.  
ROGER J. SAMS, P.E.  
GREGORY R. WORDEN, P.E.  
THOMAS A. McCLERNAN, P.E.

KEN L. WHITE, P.L.S.  
DAVID R. FRISCH, P.L.S.  
MARK A. MORTON, P.E.  
JASON D. MEYER, P.E.

June 15, 2011

Mr. Wes Weaver, President  
Weaver General Construction Co.  
3679 South Huron Street, Suite 404  
Englewood, CO 80110

*Via Email to: wes@weavergc.com  
No Hard Copy to Follow*

Re: Harold D. Thompson Regional Water Reclamation Facility (HDTRWRF)  
Lower Fountain Metropolitan Sewage Disposal District (LFMSDD)

Dear Wes:

Reference is made to your shop submittal identified as follows:

Submittal No.:	03300-010
Date of Submittal:	June 6, 2011
Title:	Concrete Mix Design for Walls and Slabs of Secondary Clarifiers
Specification Section:	03300
Manufacturers:	Transit Mix Concrete Co.; BASF Construction Chemicals, LLC

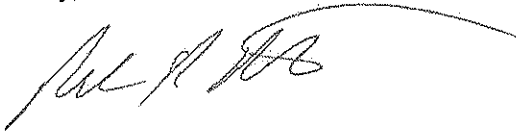
The referenced submittal has been stamped "***Make Corrections Noted***". Our comments are as follows:

1. The slump of the submitted mix design is indicated as 4" maximum. The project specifications require a 3" maximum slump for liquid-containing structures. As placement methods will affect the concrete properties, the Contractor shall be responsible for implementing the correct placement methods so the final mix design specifications are met at the point of delivery into the formwork. Minor adjustments to the mix design may be required in order to meet the mix design specifications at the point of delivery, depending upon site conditions at the time of concrete placement. Close coordination between the Contractor and his supplier and/or subcontractor will be required to ensure the concrete is batched, transported and placed appropriately to meet the project specifications at the point of placement.
2. The submittal documents included two tables of compressive strength versus water/cement ratio. The first table, which is signed and sealed by a registered professional engineer in the State of Colorado, has very little information that is legible. The second table is not signed and sealed but is legible. From the legible data, it appears these two tables are identical. Please verify whether or not these tables are identical. If they are not, please submit a legible copy of the first table signed and sealed by the Colorado professional engineer.

Mr. Wes Weaver  
June 15, 2011  
Page 2

Please call if you should have any questions.

Sincerely,



Mark A. Morton, P.E.

MAM/kmw

cc (letter only):

Mr. Jim Heckman, Manager, LFMSDD, [lfmanager@lfmsdd.org](mailto:lfmanager@lfmsdd.org)

Ms. Cindy Murray, Office Manager, Fountain Sanitation District, [fsdistrict@qwestoffice.net](mailto:fsdistrict@qwestoffice.net)

Mr. Jeff Burst, Project Superintendent, Weaver General Construction Co., [jeff@weavergc.com](mailto:jeff@weavergc.com)

Mr. John Jacob, Project Manager, Weaver General Construction Co., [john@weavergc.com](mailto:john@weavergc.com)

Ms. Leslie Brown, Weaver General Construction Co., [leslie@weavergc.com](mailto:leslie@weavergc.com)

cc: Mr. Jerry Miller, Resident Project Representative, GMS, Inc.