WEAVER GENERAL CONSTRUCTION COMPANY

3679 S. Huron St., Suite 404

Englewood, CO 80110 Phone: (303) 789-4111 FAX: (303) 789-4310

SUBMITTAL TRANSMITAL

		April 28, 2011 WGC Submittal No: 03300-011
PROJECT:	Harold Thompson Regional Birdsall Rd. Fountain, CO 80817 Job No. 2908	
ENGINEER:	GMS, Inc. 611 No. Weber St., #300 Colorado Springs, CO 809 719-475-2935 Roger Sams	
OWNER:	Lower Fountain Metropolit Sewage Disposal District 901 S. Santa Fe Ave. Fountain, CO 80817 719-382-5303 James Heck	
CONTRACTOR:	Garney Companies Inc. 7911 Shaffer Parkway Littleton, CO 80127	
SUBJECT: Concrete	Mix Design for Clarifier Ca	aissons
SPEC SECTION: 03	300 - Cast-In-Place Conc	rete
PREVIOUS SUBMIS	SION DATES: None	
DEVIATIONS FROM	SPEC:YES X_ N	IO
respect to the means, met	hods, techniques, & safety pre	ewed by Weaver General Construction and approved with cautions & programs incidental thereto. Weaver General ith contracted documents and comprises on deviations
Contractor's Stamp	:	Engineer's Stamp:
Date: 4/28/11 Reviewed by: H.C. (X) Reviewed Wit () Reviewed With	hout Comments	
ENGINEER'S COMMENTS:		

TRANSIT MIX CONCRETE CO.

Colorado Springs

Pueblo

 Colorado Springs
 Pueblo

 P.O. Box-1030, CO 80901
 P.O. Box-857, CO 81002

 (719) 475-0700 (Fax) 475-0226
 (719) 561-8350 (Fax) 566-02

(719) 561-8350 (Fax) 566-0231

CONCRETE MIX DESIGN

April 28, 2011

HDT Water Reclamation – Clarifiers Birdsall Road East of Old Pueblo Road El Paso County, CO

"Drilled Piers-Flowable Concrete Mixture" 3750 PSI @ 28 Days • 5" -7" Slump • 0.48 Maximum W/CM

Garney Companies 1333 NW Vivion Road Kansas City, MO 64118

				ONE CUBIC YARD
Cement	(Holcim Type I/II)	460 lbs
Fly Ash	(Class F)	81 lbs
AEA	(Master Builders AE-90)	4.8 oz
WRA	(Master Builders 200N)	16.2 oz
HRWRA	(Master Builders 1020)	30.8 oz
Sand	(*	Daniels Sand Co.)	1333 lbs
Rock	(Castle Concrete No. 57/67)	1700 lbs
Water	•		-	260 lbs

Transit Mix Concrete CO Identification Number: 43702110

Approximate Physical Properties:

Unit Weight - pcf	± 140.5
Slump – Inches	5" - 7"
Air Content - %	$6\% \pm 1.0\%$
Water / Cementitious Ratio	0.48

This mix is derived from the enclosed "Summary of Concrete Mix Data" series (Table No.104-4). Compliance information on the various materials is also enclosed.

Production and delivery is in accordance with ASTM C 94 Standard Specification for Ready-Mixed Concrete. Compressive strength performance is conditional with strict adherence to the current ASTM Standards relating to concrete, and the latest revisions of ACI 301 and 318.

TRANSIT MIX CONCRETE CO.

Robert L. Montoya Technical Service Manager

J. B. Morgan, P. E., C.C.E.

CONSULTING STRUCTURAL ENGINEER

Summary of Concrete Mix Data

Table NO. 104-4 (Air Entrained Flowable Concrete w/ Fly Ash @ 5" - 7" Slump)

Client:

Transit Mix Concrete CO

Project:

Plant Mixes

Aggregates:

ASTM C 33 Coarse and Fine

Cement: Fly Ash:

ASTM C 150 Type I-II ASTM C 618 Class F

Admixtures:

ASTM C 494 AE, WRA and HRWRA

43702110

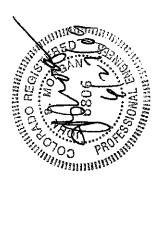
				*			
MIX PROPORTIONS	4.00	4.50	5.00	5.50 5.75 6.00	6.50	7.00	7.50
Cement (Type I-II), lbs. Fly Ash (Class F), lbs.	321 55	360 63	400 70	439 460 480 78 <i>3</i> 1 84	519 92	559 99	599 106
Total Cementitious, lbs Air Entrainer, oz.	376 3.1	423 3.6	470 4.1	517 5น1 564 4.5 ५.≇ 5.2	611 5.6	658 6.1	705 6.4
Water Reducer, oz.	11.3	12.7	14.1	15.5 6.2 16.9	18.3	19.7	21.2
High Range Water Reducer, oz.	18.8	21.2	23.5	25.8 348 35.8	38.7	41.5	44.3
Fine Aggregate, lbs.	1470	1430	1390	1350 1333 1315	1275	1235	1195
# 57/67 Coarse Aggregate, lbs.	1700	1700	1700	1700 1700 1700	1700	1700	1700
Water, gallons Water, lbs.	31.4 261.6	31.7 264.1	32.0 266.6	32.2 31.7 30.5 268.2 340 254.1	31.5 262.4	31.9 265.7	33.0 274.9
PHYSICAL PROPERTIES							
Wet Unit WT. (PCF)	139.4	139.7	139.9	140.3 1405 140.6	140.9	141.1	141.3
Slump (Inches)	7.00	6.75	6.50	6.75 6.5 6.50	6.50	6.75	6.00
Air Content, %	5.0	5.1	5.5	5.8 5.7 5.6	6.0	5.5	5.2
Water Cement Ratio	0.70	0.62	0.57	0.52 0.48 0.45	0.43	0.40	0.39
Temperature, (⁰ F)	75	75	76	77 78	78	80	81
COMPRESSIVE STRENGTH	<u>2000</u>	<u>2500</u>	<u>3000</u>	<u>3500</u> <u>4000</u>	<u>4500</u>	<u>5000</u>	<u>5500</u>
3 Day Average	1780	2290	2740	3180 352º 3860	4360	4340	4650
7 Day Average	2320	2900	3750	4080 42 % 4490	4890	5140	5520
28 Day Average	3000	3510	4040	4610 <i>515</i> 0 5690	6250	6610	7060

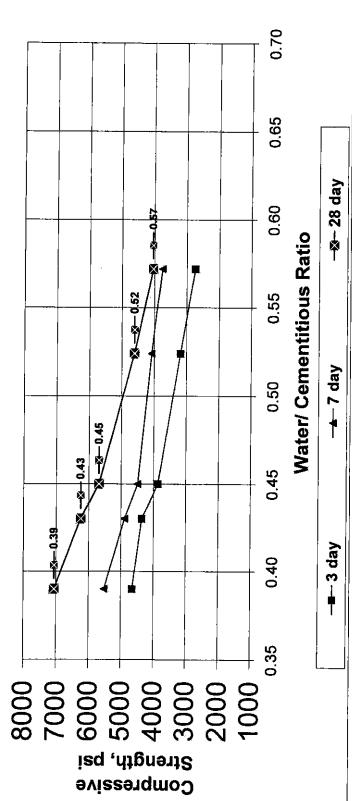
Date Tested:

Tuesday, May 05, 2009

Transit Mix Concrete Company Table NO. 104-4-WC

Compressive Strength vs. Water Cementitious Ratio





Material Certification Report

Material:

Portland Cement

Test Period:

01-Dec-2010

Type:

I-II (MH)(ASTM C 150)

To:

31-Dec-2010

Certification

Holcim cement meets the specifications of ASTM C 150 for Type I-II cement.

Ceneral Information

Supplier:

Holcim (US) Inc.

Address:

3500 State Highway 120

Florence, Co. 81226

Telephone: Date Issued: 719-784-1307 12-Jan-2011 Source Location: Po

Portland Plant

3500 State Highway 120

Florence, Co. 81226

Contact:

Dick Roush

The following information is based on average test data during the test period. The data is typical of cement shipped by Holcim; individual shipments may vary.

Tests Data on ASTM Standard Requirements

Chemical			Physical				
Item	Limit ^A	Result	Item	Limit ^A	Result		
SiO₂ (%)	-	19.7	Air Content (%)	12 max	6		
Al ₂ O ₃ (%)	6.0 max	4.6	Blaine Fineness (m²/kg)	260 min	401		
Fe ₂ O ₃ (%)	6.0 max	3.2					
CaO (%)	-	63.3					
MgO (%)	6.0 max	1.5	Autoclave Expansion (%) (C 151)	0.80 max	0.00		
SO ₃ (%) ^C	3.0 max	3.4	Compressive Strength MPa (psi):				
Loss on Ignition (%)	3.0 max	2.4					
Insoluble Residue (%)	0.75 max	0.40	3 days	12.0 (1740) min	30.7 (4460)		
CO ₂ (%)	•	1.3	7 days	19.0 (2760) min	36.6 (5310)		
Limestone (%)	5.0 max	3.6					
CaCO ₃ in Limestone (%)	70 min	83	Initial Vicat (minutes)	45-375	143		
Inorganic Processing Addition	5.0 max	0.0			·		
Potential Phase Compositions ^D :			Mortar Bar Expansion (%) (C 1038)	-	0.001		
C ₃ S (%)	-	58					
C ₂ S (%)	-	12	-	-	-		
C₃A (%)	8 max	7					
C ₄ AF (%)	-	10					
C ₃ S + 4.75C ₃ A (%)	-	91					

Tests Data on ASTM Optional Requirements

Chemical Beauty			Physical			
ltem	Limit ^A	Result	ltem	Limit ^A	Result	
Equivalent Alkalies (%)			Heat of Hydration: 7 days, kJ/kg (cal/g) ⁸	=	354 (85)	
	W-44 1	er transfer of the section of the section of	programment of the many of the programment of the p	the first an example many first come a con-	and the same of the same of the same of	

Notes

Dashes in the limit / result columns mean Not Applicable.

B Test result represents most recent value and is provided for information only. Analysis of Heat of Hydration has been carried out by CTLGroup, Skokie, IL.

c It is permissible to exceed the specification limit provided ASTM C 1038 Mortar Bar Expansion does not exceed 0.020 %.

D Adjusted per Annex A1.6 of ASTM C150 and AASHTO M85.

This data may have been reported on previous mill certificates. It is typical of the cement being currently shipped.



Transit Mix Concrete Attn: Robert Montoya 444 E Costilla St. Colorado Springs, CO 80903-3761

PHOSNIXCEMENT

Corporate Headquarters 8800 E Chaparral Rd, Ste 155 Scottsdale, AZ 85250 Phone: 480-850-5757

Cement Manufacturing

Gallup Fly Ash Facility 9001/4 N 9th St.

Gallup, NM 87305

3000 W Cement Plant Rd

Fax: 480-850-5758

Product: Class F Fly Ash, Cholla Fly Ash

ASTM C 618

Clarkdale, AZ 86324 Phone: 928-634-2261 **POZZOLAN TEST REPORT** Fax: 928-634-3543 12-20-10 Ctl#: 49052 19th Avenue Facility 1802 W Lower Buckeye Rd Phoenix, AZ 85007 Phone: 602-253-9149 Lot: 2060 Results **Specifications** Chemical Analysis (C311 / C114 / D4326) Fax: 602-253-9160 Silicon Dioxide, SiO₂ 58.75 % Lower Buckeye Facility 1941 W Lower Buckeye Rd Aluminum Oxide, Al₂O₃ 23.97 % Phoenix, AZ 85009 Phone: 602-258-7798 Ferric Oxide, Fe₂O₃ 5.57 % SiO2+Al2O3+Fe2O3 Fax: 602-525-3362 88.29 % 70.00 Min Calcium Oxide, CaO 3.14 % 21st Avenue Facility 1325 N 21st Avenue Magnesium Oxide, MgO 1.05 % Phoenix, AZ 85009 Phone: 602-254-3824 Sulfur Trioxide, SO₃ 0.30 % 5.00 Max Moisture Content 0.14 % 3.00 Max Fax: 602-254-3825 Loss on Ignition 0.26 % 6.00 Max Mesa Community Storage Available Alkalis as Na2O 0.22 % Dobson & McKellips Mesa, AZ 85211 Alkalis ($\%Na_2 O + 0.658\% K_2 O$) 1.50 % Phone: 480-990-7847 R Factor (%CaO -5) / (%FeO) -0.33 % Cholla Fly Ash Facility P O Box 380 Joseph City, AZ 86032 Physical Analysis Phone: 928-288-1661 Fineness, amount retained on Fax: 928-288-1663 #325 sieve, % (C430) 34.00 Max 16.10 Four Corners Fly Ash Facility PO Box 1007 variation, points from average 0.73 5.00 Max Fruitland, NM 87416 Density, g/cm³ (C188) 2.20 Phone: 505-598-8657 5.00 Max Variation from average, % 0.00 Fax: 505-598-8633 Strength Activity Index San Juan Fly Ash Facility with Portland Cement (C311 / C109) San Juan Generating Station Waterflow, NM 87421 Phone: 505-598-7546 at 7 days, % of cement control 86.60 at 28 days, % of cement control 75.00 Min 88.03 Fax: 505-598-7547 Water Requirement (C311) Escalante Fly Ash Facility CR19 / P O Box 620 105.00 Max % of cement control 95.45 Soundness, autoclave expansion (C311 / C151) Prewitt, NM 87405 Phone: 505-285-4590 0.80 Max or contraction, % -0.03 Fax: 505-285-4667

All tests have been made in strict accordance with the current standards of the American Society for Testing and Materials covering the type of material specified.

Lee Gorby, Quality Assurance Manager







January 27, 2011

Transit Mix Concrete CO 444 East Costilla Colorado Springs, Colorado 80903

Attention: Robert Montoya

Project: Various

Project location: Various

Certificate of Conformance PolyHeed® 1020 BASF Corporation* Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That PolyHeed 1020 is a BASF Corporation Mid-Range Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of PolyHeed 1020; and

That PolyHeed 1020, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00014 percent (1.4 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That, depending on the dosage used, PolyHeed 1020 meets the requirements for a Type A, Water-Reducing and Type F, Water-Reducing, High Range Admixture specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

Richard Julbard I

BASF Corporation 23700 Chagrin Boulvard Cleveland, OH 44122 216 839-7500 ph www.masterbuilders.com

Master Builders Admixture Solutions



January 27, 2011

Transit Mix Concrete CO 444 East Costilla Colorado Springs, Colorado 80903

Attention: Robert Montoya

Project: Various

Project location: Various

Certificate of Conformance Pozzolith® 200 N BASF Corporation* Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That Pozzolith 200 N is a BASF Corporation Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of Pozzolith 200 N; and

That Pozzolith 200 N, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00013 percent (1.3 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That, depending on the dosage used, Pozzolith 200 N meets the requirements for a Type A, Water-Reducing, Type B, Retarding, and Type D, Water Reducing and Retarding Admixture as specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

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BASF Corporation 23700 Chagrin Boulvard Cleveland, OH 44122 216 839-7500 ph www.masterbuilders.com





January 27, 2011

Transit Mix Concrete CO 444 East Costilla Colorado Springs, Colorado 80903

Attention: Robert Montoya

Project: Various

Project location: Various

Certificate of Conformance
MB-AE™ 90
BASF Construction Chemicals, LLC* Air-Entraining Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio,certify:

That MB-AE 90 is a BASF Corporation Air-Entraining Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of MB-AE 90; and

That MB-AE 90, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.000068 percent (0.68 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That MB-AE 90 meets the requirements of ASTM C 260, Corps of Engineers' CRD-C 13 and AASHTO M154, the Standard Specifications for Air-Entraining Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

Richard Julbard II

BASF Corporation 23700 Chagrin Boulvard Cleveland, OH 44122 216 839-7500 ph www.masterbuilders.com

Master Builders Admixture Solutions



January 27, 2011

Transit Mix Concrete CO 444 East Costilla Colorado Springs, Colorado 80903

Attention: Robert Montoya Project: Various Project location: Various

Certificate of Conformance PolyHeed® 1020 BASF Corporation* Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That PolyHeed 1020 is a BASF Corporation Mid-Range Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of PolyHeed 1020; and

That PolyHeed 1020, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00014 percent (1.4 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That, depending on the dosage used, PolyHeed 1020 meets the requirements for a Type A, Water-Reducing and Type F, Water-Reducing, High Range Admixture specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

Richard Jubbond II

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Master Builders Admixture Solutions

444 East Costilla Avenue Colorado Springs, Colorado 80903 Ph. (719) 475-0700 Pax (719) 475-0226

2596 Hwy 96 East Pueblo, Colorado 81002 Ph. (719) 543-7898 Fax (719) 583-0345

July 8, 2010

RE:

No. 57/67 Coarse Concrete Aggregate

Castle Concrete 7250 Allegheny Drive Colorado Springs, CO 80919

Gentlemen:

This letter presents the results of physical properties and deleterious substances tests performed on a coarse aggregate that was sampled on June 7, 2010 at Black Canyon Quarry. The results are as follows:

Sieve Size	Percent Passing	Specifica	tions
		No. 57	No. 67
37.5 mm, 1 1/2"	100	100	
25.0 mm, 1"	100	95-100	100
19.0 mm, 3/4"	95		90 - 100
12.5 mm, 1/2"	54	25 - 60	
9.5 mm, 3/8"	29		20 - 55
4.75 mm, No. 4	5.2	0-10	0 - 10
2.36 mm, No. 8	3.7	0 - 5	0 - 5
75 um, No. 200	0.9	0-1,5	0 - 1.5
Los Angeles Abrasion (Gra	ding B): 28.0% Loss	AASHTO	T-96
Bulk Specific Gravity (SSD)		AASHTO	T-85
Magnesium Sulfate Sound		AASHTO	T-104
Sodium Sulfate Soundness		AASHTO	T-104
Clay Lumps and Friable Po	·	AASHTO	T-112
Fractured Particles (2 Frac		•	
Organic Impurities: Cle		AASHTO	T-21
Bulk Density by Rodding:	_	AASHTO	T-19
Mortar Bar Expansion (ASR) -	Sodium Hydroxide: 0.0		

The above sample was tested according to American Society for Testing and Materials (ASTM) procedures D-75, D-5821, C-702, C-117, C-136, C-33, C-40, C-142, C-88, C-127, C-131, C-29 and C-1567.

The above sample conforms to the requirements of ASTM C 33, TABLE 3, Limits for Deleterious Substances and Physical Property Requirements of Coarse Aggregate for Concrete, (1S, 2S, 3S, 4S, 5S, 1M, 2M, 3M, 4M, 5M, 1N and 2N).

If you have any questions feel free to contact me at your earliest convenience.

Respectfully Submitted,

Grant W. Smith

Quality Control Manager



444 East Costilla Avenue Colorado Springs, Colorado 80903 Ph. (719) 475-0700 Fax (719) 475-0226

2596 Hwy 96 East Pueblo, Colorado 81002 Ph. (719) 543-7898 Fax (719) 583-0345

Modified ASTM C 1260 / C 1567 Tests

No.

004806BC

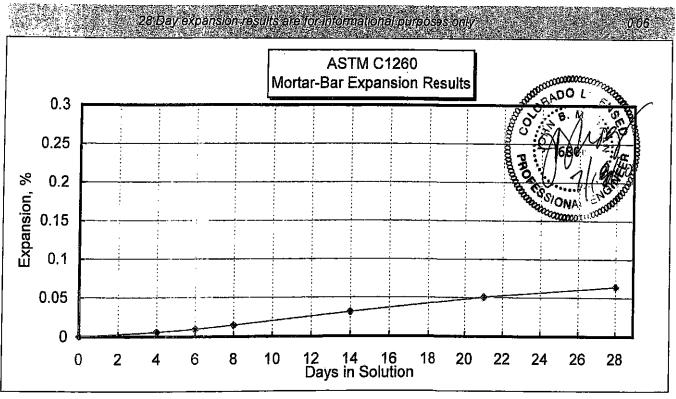
Standard Test Method for Accelerated Detection of Potentially Deleterious Expansion of Mortar Bars Due to Alkail-Silica Reaction

Materials	So	ource	Type	Qty.	Batch Weights, g	Notes
Cement	Holeim	Florence, CO	1/11	100%	440	Batched: 6/8/2010
Flyash		-		0%	0	
Coarse	Black Canyon	Colo Spgs, CO	57/67		990	
Sand						
Water					206.8	
W/C Ratio					0.47	Completed: 7/8/2010
Sp	ecimen ID:	BC -1, E	3C - 2, B	C - 3		
Davis						

	Specimen ID:	BC .	-1, BC - 2, E	3C - 3					
Days	Date	Comparator Readings			Mor	tar Bar Expansion	on, %	Average	
		1	2	3	1	2	3		
0	6/10/2010	0.1680	0.1708	0.1622				0.0000	
4	6/14/2010	0.1685	0.1714	0.1629	0.0050	0.0060	0.0070	0.0060	
6	6/16/2010	0.1675	0.1723	0.1641	-0.0050	0.0150	0.0190	0.0097	
8	6/18/2010	0.1681	0.1729	0.1644	0.0010	0.0210	0.0220	0.0147	
14	6/24/2010	0.1698	0.1738	0.1669	0.0180	0.0300	0.0470	0.0317	
21	7/1/2010	0.1718	0.1748	0.1697	0.0380	0.0400	0.0750	0.0510	
28	7/8/2010	0.1733	0.1759	0.1711	0.0530	0.0510	0.0890	0.0643	

Average Percent Expansion at 14 days in solution (16 days of age)

0.03



Revised: 11/1/2009

444 East Costilla Avenue Colorado Springs, Colorado 80903 Ph. (719) 475-0700 Fax (719) 475-0226

2596 Hwy 96 East Pueblo, Colorado 81002 Ph. (719) 543-7898 Fax (719) 583-0345

October 18, 2010

Daniels Sand Company 3710 Bradley Road Colorado Springs, Colorado 80916

RE:

Fine Concrete Aggregate

Gentlemen:

This letter presents the results of physical properties and deleterious substances tests performed on a Fine Concrete Aggregate that was sampled on September 9, 2010 at Daniels Sand Pit. The results are as follows:

Sieve Size	Percent Passing		Specifications
		_	ASTM C 33 Fine Concrete Agg.
9.5 mm, 3/8"	10 0		100
4.75 mm, No. 4	100		95 - 100
2.36 mm, No. 8	88		80 - 100
1.18 mm, No. 16	÷ 62		50 - 85
600 um, No. 30	40		25 - 60
300 um, No. 50	21		10 - 30
150 um, No. 100	7.0		0 - 10
75 um, No. 200	0.8		0 - 3
Fineness Modulus: 2.80			AASHTO T-37
Bulk Specific Gravity (SSD):	2.59 Absorption: 1.1%		AASHTO T-85
Magnesium Sulfate Soundness	(Five Cycles): 2.0% Loss		AASHTO T-104
Sodium Sulfate Soundness (Five	Cycles): 1.0% Loss	·····	AASHTO T-104
Clay Lumps and Friable Particle	s: 0		AASHTO T-112
Average Sand Equivalent: 8	38		AASHTO T-176
Organic Impurities: Clear			AASHTO T-21
Mortar Bar Expansion (ASR) - So	dium Hydroxide: 0	.04%	AASHTO T-303

The above sample was tested according to American Society for Testing and Materials (ASTM) procedures D-75, D-2419, C-702, C-117, C-136, C-33, C-40, C-142, C-88, C-128 and C-1260.

If you have any questions feel free to contact me at your earliest convenience.

Respectfully Submitted,

Grant W. Smith

Quality Control Manager



444 East Costilla Avenue Colorado Springs, Colorado 80903 Ph. (719) 475-0700 Fax (719) 475-0226

2596 Hwy 96 East Pueblo, Colorado 81002 Ph. (719) 543-7898 Fax (719) 583-0345

Modified ASTM C 1260 / C 1567 Tests

No.

0237D-9-14

Standard Test Method for Accelerated Detection of Potentially Deleterious Expansion of Mortar Bars Due to Alkali-Silica Reaction

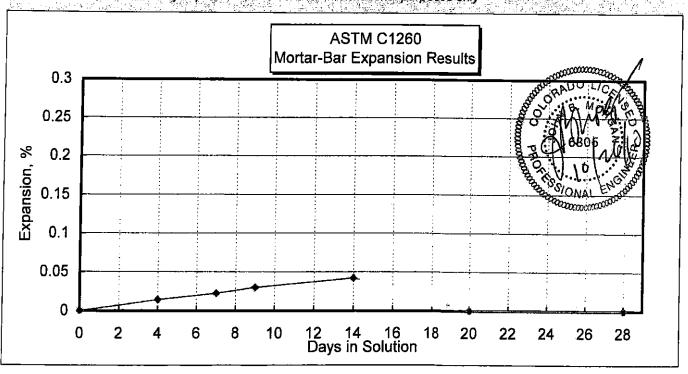
Materials	S	ource		Batch Weights, g]	Notes
Cement	Holcim	Florence, CO	100%	440	Batched:	9/16/2010
Flyash			0%	0		0.70,00
Coarse	Daniels	Colo Spgs, CO	No. 8	990		
Sand						
Water				206.8		
N/C Ratio			 	0.47	Completed:	10/16/2010
Spec	imen ID:	D No. 8	1, 2, 3		<u> </u>	

	Specimen ID:	[) No. 8 1, 2,	3	ŀ			
Days	Days Date Comparator Readings			ngs	Mor	tar Bar Expansio	on, %	Average
		1	2	3	1	1 2		
0	9/18/2010	0.1601	0.1699	0.1710				0.0000
4	9/22/2010	0.1615	0.1718	0.1720	0.0140	0.0190	0.0100	0.0143
7	9/25/2010	0.1624	0.1732	0.1722	0.0230	0.0330	0.0120	0.0227
9	9/27/2010	0.1635	0.1726	0.1740	0.0340	0.0270	0.0300	0.0303
14	10/2/2010	0.1648	0.1737	0.1752	0.0470	0.0380	0.0420	0.0423
20	10/8/2010				-1.6010	-1.6990	-1.7100	
28	10/16/2010							

Average Percent Expansion at 14 days in solution (16 days of age)

0.04

28 Day expansion results are for informational purposes only



Revised: 11/1/2009