WEAVER GENERAL CONSTRUCTION COMPANY

3679 S. Huron St., Suite 404

Englewood, CO 80110 Phone: (303) 789-4111 FAX: (303) 789-4310

SUBMITTAL TRANSMITAL

June 7, 2011 WGC Submittal No: 03300-014

		<u>WGC Submillar No. 05500-014</u>					
PROJECT:	DJECT: Harold Thompson Regional WRF Birdsall Rd. Fountain, CO 80817 Job No. 2908						
ENGINEER:	GMS, Inc. 611 No. Weber St., #300 Colorado Springs, CO 8090 719-475-2935 Roger Sams						
OWNER:	Lower Fountain Metropolit Sewage Disposal District 901 S. Santa Fe Ave. Fountain, CO 80817 719-382-5303 James Heck						
CONTRACTOR:	Baker Concrete Construction 1904 Jasper Street Aurora, CO 80011 937-536-9000 Nick Dewald						
SUBJECT: Mix Desigr	n for the Headworks Building	Structure					
SPEC SECTION: 03	300 - Cast-In-Place Conci	rete					
PREVIOUS SUBMIS	SION DATES: 5/18						
DEVIATIONS FROM	SPEC:YES X_N	IO					
respect to the means, met	thods, techniques, & safety pre-	ewed by Weaver General Construction and approved with cautions & programs incidental thereto. Weaver General ith contracted documents and comprises on deviations					
Contractor's Stamp	:	Engineer's Stamp:					
Date: Reviewed by: H.C. Myers (X) Reviewed Without Comments () Reviewed With Comments							
ENGINEER'S COMMENTS:							



Letter of Transmittal/Submittal

			expect more	=					
ROM:	Bak	er Concre	ete Construction				Lon Million		
			sper Street		DATE	05/18/11	JOB NUMBER 9921		
		Aurora	CO 80011						
			867.8111		ATTENTION	John	Jacob/Leslie Brown		
	7	Vick Dewal	d 937.536.9000						
					RE:	Harold TI	nompson Regional WRF		
O:	John Jacob/L	eslie Bro	wn <u> </u>						
	Weaver Gene	ral Const	ruction Co.						
	3679 South H		Suite 404			22222 244			
	Englewood, (TR#	03300-019			
	john@weave	rgc.com/	leslie@weavergc.com	<u>1</u>	SM#	033 <u>00-</u> 009F			
						Ale - E-II-redonne	SPECIFICATION		
Ve are se	ending you:	ATTACH	ED	via <i>EMAI</i>	<u></u>	the following:	SPECIFICATION		
				 		· · · · · · · · · · · · · · · · · · ·			
OPIES	DATE	PAGES		Descri	ption	Duilding			
1	5/18/2011	20	Mix Design A65FDP	& A/UF 10.	r the neadworks	<i>Bulluling</i>			
		ļ							
			<u> </u>						
		<u> </u>							
THESE A	RE TRANSMITT	ED as not	ed below:						
									
	FOR APPRO	VAL		├					
	ļ <u> </u>			\ <u> </u>			 		
				 					
	<u>. </u>								
					ing the Associan	Pacin and Digo	eter and are being submitted		
REMARK	(S Attached mi	ix designs	are the same ones be	eing usea i	or the Aeration	Sasin and Dige	ster and are being submitted		
for appr	oval on the Head	dworks Bu	ıllaing.						
			<u> </u>						
			<u> </u>						
									
COPY T	O <u>File</u>					Alberta Daniel I			
				SIG	NED:	Nick Dewald	1 O diam i		
					•	Baker Concre	te Construction, Inc.		



Rocky Mountain Premix, Inc. 2895 Capital Drive Colorado Springs, Colorado 80935 Office: (719) 591-8080 Fax: (719) 550-8000 Dispatch: (719) 638-8000

CONCRETE MIXTURE DESIGN REPORT

RMPM Mixture ID#:

A65FDP

Date Mix Reported :

4/12/2011

Class / Use:

Drilled Piers, 3750 psi

Material	Amount / Cubic Yard	Source / Type	ASTM Std.
Cement	489 lbs	GCC, Pueblo Plant, Type I-II LA	C 150
Flv Ash	122 lbs	Boral, FACT Craig, Class F	C 618
Coarse Aggregate*	1690 lbs	RMMA, Clevenger Pit, #57/67	C 33
Fine Aggregate*	1340 lbs	RMMA, Clevenger Pit, WCS	C 33
Water (25.9 gal.)	216 lbs	Muncipal	C 94
Air Entraining Agent (1.05 oz./cwt)**	6.4 oz	BASF, MB AE 90	C 260
Water Reducer (1.47 oz./cwt)**	9.0 oz	BASF, Pozzolith 200 N	C 494
Water Reducer (3.99 oz./cwt)**	24.4 oz	BASF, Polyheed 1720	C 494

^{*}Aggregate masses determined in SSD condition.

Design Physical Properties

Unit Weight:	141.5 pcf
Air Content:	6.6 %
Slump:	5.25 in.
(w/cm) Ratio:	0.35
Relative Yield:	1.01 cy
Percent Fly Ash:	20 %
Cementitious Content:	611 lbs.
Percent Coarse Aggregate:	56 %

Prepared by Rocky Mountain Premix, Inc.

Zachoriah J. Ballard, El Quality Control Manager

^{**}Admixture dosages may be adjusted based on varying environmental and/or jobsite conditions.



Rocky Mountain Premix, Inc. 2895 Capital Drive Colorado Springs, CO 80915

Office: (719) 591-8080 Fax: (719) 550-8000 Dispatch: (719) 638-8000

Concrete Mixture Design # A70F (Walls, Footings, and General Use)

MIX DESIGN MATERIALS

Material	Amount /_C	ubic Yar	d	Specific Gravity	
Sand	1300	lbs.		2.60	
Aggregate Size 57/67	1590	lbs.		2.64	
Cement (Type I/II)	559	lbs.		3.15	
Fly Ash (Class F)	99	lbs.		2.34	
Water	263	lbs.	(31.6 gal.)	1.00	
POLYHEED 997 (water reducer)	45.0	OZ.	(6.84 oz./cwt)	n/a	
MB AE 90 (air entrainment)	8.0	oz.	(1.22 oz./cwt)	n/a	

DESIGN PHYSICAL PROPERTIES (As Tested)		SPECIFIED PHYSICAL F	ROPERTIES		
Unit Weight	141.1	lbs./cu. Ft.	Compressive Strength F'c	4500	psi (Min)
W/(C+P) Ratio	0.40		W/(C+P) Ratio	0.42	(Max.)
Air Content	5.6	%	Air Content	5-7	%
Slump	5	in.	Slump	1-3 (5-8	8) in. (Range)
Percent Fly Ash	15	%	Percent Fly Ash (Class F)	15-20	% Range
Cementitious Content	658	lbs.	Cementitious Content	N/A	lb/cy (Min.)
Percent Coarse Agg.	55	%	Percent Coarse Agg.	N/A	%
Yield	1.00	су	Yield	0.99-1.	02 cy (Range)

The above weights are based upon aggregates in a saturated surface dry condition. Batch plant corrections must be made for moisture in aggregates.

COMPRESSIVE STRENGTH RESULTS (From Laboratory Trial)

Cylinder Break Time	#1	#2	#3	#4	#5	#6	#7	#8	#9	Average Strength (psi)
1-Day	1990	2090								2040
7-Day			3790	3780						3790
28-Day					5370	5320	5450			5380
56-Day								5640	5670	5660

Compressive strength results rounded to nearest 10 psi per ASTM C 39

MATERIAL SUPPLIERS AND SOURCES

Material	Company	Source
Fine Aggregate	RMMA	Clevenger Pit
Coarse Aggregate	RMMA	Clevenger Pit
Cement (Type I/II)	GCC	Pueblo
Fly Ash (Class F)	Boral	Denver
Mid Range Water Reducer	BASF	POLYHEED 997
Air Entrainment Agent	BASF	MB AE 90



The Chemical Company

April 12, 2011

Project: Various

Project location: Various

Certificate of Conformance Polyheed® 1720 BASF Corporation* Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio,certify:

That PolyHeed 1720 is a BASF Corporation Mid-Range Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of PolyHeed 1720; and

That PolyHeed 1720, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00014 percent (1.4 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That, depending on the dosage used, PolyHeed 1720 meets the requirements for a Type A, Water-Reducing, and Type F, Water-Reducing High Range Admixture specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

BASF Corporation 23700 Chagrin Boulvard Cleveland, OH 44122 216 839-7500 ph www.masterbuilders.com Master Builders Admixture Solutions



The Chemical Company

April 12, 2011

Project: Various

Project location: Various

Certificate of Conformance Pozzolith® 200 N BASF Corporation* Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That Pozzolith 200 N is a BASF Corporation Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of Pozzolith 200 N; and

That Pozzolith 200 N, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00013 percent (1.3 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That, depending on the dosage used, Pozzolith 200 N meets the requirements for a Type A, Water-Reducing, Type B, Retarding, and Type D, Water Reducing and Retarding Admixture as specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

BASF Corporation 23700 Chagrin Boulvard Cleveland, OH 44122 216 839-7500 ph www.masterbuilders.com Master
Builders
Admixture Solutions

J.A. Cesare & Associates, Inc. / Construction Technical Services

7108 South Alton Way, Building B Centennial, Colorado 80112

Phone: (303) 220-0300; Fax: (303) 220-0442

Potential Alkali Reactivity (Mortar Bar Method) ASTM C 1567

(250 mm Mold)

Modified for Proportioning of Aggregates & Blends of Cementitious Materials

Project No.:	11.013.B, Rocky	Mountain Premix, Inc.	Technician:	raz
Project Name:	General Lab Tes	ting	Date:	21-Feb-11
Lab ID Number:	115013		Reviewer:	WSC
Type & Source of	Aggregate (1):	Clevenger Pit # 57/ # 67 (55%)		
Type & Source of A	Aggregate (2):	Clevenger Washed Concrete Sand (45%)		<u>-</u>
Type & Source of	Cement:	GCC LA Type I/II (85%)		
Type & Source of 1	Fly Ash:	Boral Fact Craig Class F (15%)		

Grading: Retaining Sieve	WCS Mass, g @ (45%)	Rock Mass, g @ (55%)
#8	44.5	54.5
#16	111.4	136.1
#30	111.4	136.1
#50	111.4	136.1
#100	66.8	81.7
45.0%	445.5	544.5
Total	99	0.0

Cement Mass, g	Fly Ash Mass, g
(85%)	(15%)
374.0	66.0
Mass of Cement, g:	440.0
Mass of Water, g.	206.8
W/C Ratio:	0.47

55.0%

Comparator Readings

	(24 hrs) Initial	A:	0.408	48 hrs) Zero	A:	0.542
	Readings:	B:	-0.182	Readings:	B:	-0.038
Date:	2/22/2011	C:	-0.050	2/23/2011	C:	0.090

Date	Age, days	R	eading, mm	Difference	% Change	Average % Expansion
		A	0.580	0.038	0.015	
2/25/2011	4	В	-0.006	0.032	0.013	0.01
		C	0.120	0.030	0.012	7
		A	0.646	0.104	0.042	
2/28/2011	2011 7	В	0.060	0.098	0.039	0.04
		С	0.190	0.100	0.040	1
		A	0.670	0.128	0.051	
3/3/2011	· 10	В	0.076	0.114	0.046	0.05
		C	0.212	0.122	0.049	7
		A	0.738	0.196	0.078	
3/7/2011	3/7/2011 14	В	0.136	0.174	0.070	0.07
		С	0.266	0.176	0.070	1
		Α	0.756	0.214	0.086	
3/9/2011	16	В	0.154	0.192	0.077	0.08
		С	0.284	0.194	0.078	7

J.A. Cesare & Associates, Inc. / Construction Technical Services

7108 South Alton Way, Building B Centennial, Colorado 80112

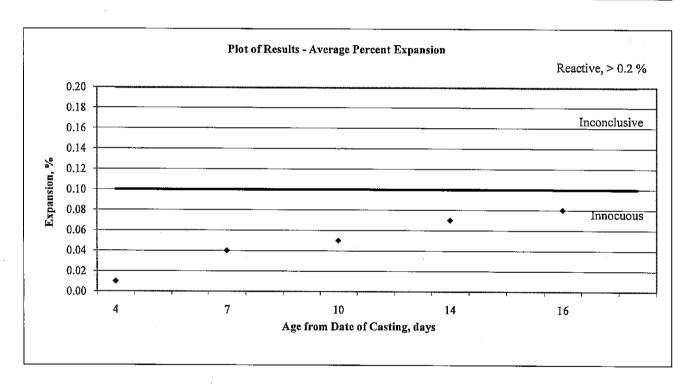
Phone: (303) 220-0300; Fax: (303) 220-0442

Potential Alkali Reactivity (Mortar Bar Method) ASTM C 1567

(250 mm Mold)

Modified for Proportioning of Aggregates & Blends of Cementitious Materials

Project No.: 11.013.B, Rocky Mountain Premix, Inc. Technician: Project Name: General Lab Testing 21-Feb-11 Date: Lab ID Number: 115013 Reviewer: WSC Clevenger Pit # 57/ # 67 (55%) Type & Source of Aggregate (1): Type & Source of Aggregate (2): Clevenger Washed Concrete Sand (45%) Type & Source of Cement: GCC LA Type I/II (85%) Type & Source of Fly Ash: Boral Fact Craig Class F (15%)



GCC of America

130 Rampert Way, Ste. 205 Denver, CO 80230 Sales (303) 738-5900 Customer Service (800) CALL GCC



Plant:	Pueblo	Cement Type:	I/II,I/II(MH), Low Alkali
	3600 Lime Road	Date:	10-May-11
	Pueblo, CO 81004	Production Period:	Apr-11
Contact	Frank Scott	Silo:	1, 2, 4
Phone	(719) 647-6600		

STANDARD REQUIREMENTS ASTM C 150 -09/AASHTO M 85

	CHEMICAL	
ltem	Spec. Limit	Test Result
SìO₂(%)	A	20.4
Al ₂ O ₃ (%)	6:0 max	4.4
Fe ₂ O ₃ (%)	6.0 max	3.4
CaO (%)	A	64.0
MgO (%):	6.0 max.	1.2
SO ₃ (%)	3.0 max.	3.0
Ignition Loss (%)	3.0 max.	.2,4
Na₂O (%)	Α	0.19
K ₂ O (%)	A	0.55
Equivalent Alkalies (%)	В	0,55
Insoluble Residue (%)	0.75 max.	0.75
CO₂ (%)	A	1.18
Limesione (%)	5.0 max.	3.0
CaCO ₃ In Limestone (%)	70 min	87 .
Potential Compounds (%)		
C ₃ S	Α	56
C₂S	A	17
C ₃ A	8 max	6
C,AF	A	10
C ₃ S + 4.75 C ₃ A	100 max	84

	PHY	SICAL			
	liem	Spec.		est	
	Kenr	Limit	Re	sult	
Air content of	morter (volume %)	12 max	!	ĝ	
Blaine finene:	s (m²/kg)	280 min,	4	00	
		430 max.			
C-1038		0.02 max,	In Pro	gress	
Autoclave exp	ansion (%)	0.80 max,	-0.	.03	
False set (%)		50 mln.	6	9	
Compressive	strength (MPa)		MPa	psl	
1 day, N	Ainimum MPa (psi)	:A:	19	2810	
3 day, N	dinlmum MPa (psl)	12 (1740)	32	4580	
7 day, h	/linimum MPa (psl)	19 (2760)	37	5340	
28 day, N	Alnimum MPa (psi)	A	45	6480	
Time of settle	g, Vicat (minutes)				
initial	Not less than	45	98		
Initial	Not more than	375		No Marile	
ADDITION (IF	Applicable)				
Pozzolan Typ	e: N/A Potent	ial Compour	nds (%)		
SiO ₂ (%)	N/A	CiS		N/A	
Al ₂ O ₃ (%)	N/A	C₂S	N	/A	
Fe ₂ O ₃ (%)	N/A	C ₃ A	N	/A	
CaO (%)	N/A	C ₄ AF	N	fA	
SO ₃ (%)	N/A	A CITAL OF	fella 4 a	3 134746	

- A Not applicable,
- B. Limit not specified by purchaser. Test result for information only,

GCC of America Portland Cement is warranted to conform at the time of shipment with ASTM C-150/AASHTO 85. No other warranty is made or implied. Having no control over the use of its cements, GCC of America does not guarantee finished work. GCC is not responsible for any additives not stated in the Certificate of Compliance. GCC of America certifies that the data described above under "Process Addition" represents the materials in the cement manufactured during the production period indicated.

We carfity that the above described cement, at the time of shipment, meets the chemical and physical requirements of ASTM C 150-09 and AASHTO M 85-09.

	<i>j</i> -			
Signature:		Title:	Plant Manager	
•	,#	-		



ASTM C 618 TEST REPORT

Sample Number:

S-101210012

Sample Date:

November 2010

Report Date:

1/28/2011

Sample Source: Tested By: Denver

jx

TESTS

RESULTS

ASTM C 618

AASHTO M 295

CLASS F/C CLASS F/C

CHEMICAL TESTS			
O'llear Disable (0'00) N			
Silicon Dioxide (SiO2), %	54.82		
Aluminum Oxide (Al2O3), %	23.70		
Iron Oxide (Fe2O3), %	5.30	50.0/50.0 ·	#0.5/#0.0 ·
Sum of SiO2, Al2O3, Fe2O3, %	83.82	70.0/50.0 min.	70.0/50.0 mir
Calcium Oxide (CaO), %	8.57		
Magnesium Oxide (MgO), %	2.31	£ 0	5 0
Sulfur Trioxide (SO3), % Sodium Oxide (Na2O), %	0.45	5.0 max.	5.0 max.
Potassium (K2O), %	0.37 1.21		
Total Alkalies (as Na2O), %	1.17		
Available Alkalies (as Na2O), %	0.59		
PHYSICAL TESTS			
Moisture Content, %	0.04	3.0 max.	3.0 max.
Loss on Ignition, %	0.59	6.0 max.	5.0 max.
Amount Retained on No. 325 Sieve, %	18.31	34 max.	34 max.
Specific Gravity	2.34		
	0.03	0.8 max.	0.8 max.
Autoclave Soundness, %		· ·	75 min.*
Autoclave Soundness, % SAI, with Portland Cement at 7 Days, % of Control	77.7	75 min.*	7.5 mm.
•	77.7 92.4	75 min.* 75 min.*	75 min.*
SAI, with Portland Cement at 7 Days, % of Control			

Meets ASTM C 618 and AASTO M 295, FDOT Section 929, TxDOT DMS 4610, SCDHPT and MDOT specifications for Class F Fly Ash

Approved By:

Diana Benfield QC Specialist Approved By:

Brien Shew

Materials Testing Manager

^{*} Meeting the 7 day or 28 day Strength Activity Index will indicate specification compliance.



The Chemical Company

May 13, 2011

Project: Various

Project location: Various

Certificate of Conformance
MB-AE™ 90
BASF Construction Chemicals, LLC* Air-Entraining Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio,certify:

That MB-AE 90 is a BASF Corporation Air-Entraining Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of MB-AE 90; and

That MB-AE 90, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.000068 percent (0.68 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That MB-AE 90 meets the requirements of ASTM C 260, Corps of Engineers' CRD-C 13 and AASHTO M154, the Standard Specifications for Air-Entraining Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

Richard Julbard I

BASF Corporation 23700 Chagrin Boulvard Cleveland, OH 44122 216 839-7500 ph www.masterbuilders.com

Master Builders Admixture Solutions



The Chemical Company

May 13, 2011

Project: Various Project location: Various

Certificate of Conformance PolyHeed® 997 BASF Corporation* Admixture for Concrete

*(successor in interest to BASF Construction Chemicals, LLC, which is successor by merger to BASF Admixtures, Inc., formerly known as Degussa Admixtures, Inc., formerly known as Master Builders, Inc.)

I, Richard Hubbard, Sr. Technical Marketing Specialist for BASF Corporation, Cleveland, Ohio, certify:

That PolyHeed 997 is a BASF Corporation Mid-Range Water-Reducing Admixture for concrete; and

That no calcium chloride or chloride based ingredient is used in the manufacture of PolyHeed 997; and

That PolyHeed 997, based on the chlorides originating from all the ingredients used in its manufacture, contributes less than 0.00012 percent (1.2 ppm) chloride ions by weight of the cement when used at the rate of 65 mL per 100 kg (1 fluid ounce per 100 pounds) of cement; and

That PolyHeed 997 meets the requirements for a Type A, Water-Reducing Admixture, and Type F, Water-Reducing, High Range Admixture specified in ASTM C 494, Corps of Engineers' CRD-C 87 and AASHTO M194, the Standard Specifications for Chemical Admixtures for Concrete.

Richard Hubbard

Sr. Technical Marketing Specialist, BASF Corporation

rehard Julbard I

BASF Corporation 23700 Chagrin Boulvard Cleveland, OH 44122 216 839-7500 ph www.masterbuilders.com

Master Builders Admixture Solutions



June 14, 2010

Rocky Mountain Premix Inc. 2895 Capital Drive Colorado Springs, Colorado 80939

Attention:

Mr. Randy Morris

Subject:

Physical Properties Testing

No. 57/67, Clevenger Pit Project No. CT15042.000-400

Dear Mr. Morris:

This report presents results of physical properties testing performed on material delivered to our laboratory in May, 2010. Representative samples delivered were identified as No. 57/67 rock from the Clevenger Pit. Testing was performed to determine the materials compliance with Colorado Department of Transportation (CDOT) specifications. The following testing was performed in general conformance with the applicable standards.

- 1) Sieve Analysis (Gradation)
- 2) Material Finer Than No. 200 Sieve by Washing
- 3) Specific Gravity & Absorption
- 4) Clay Lumps & Friable Particles
- 5) Lightweight Particles 2.0 & 2.4
- 6) Sodium Sulfate Soundness
- 7) Rodded Unit Weight & Voids
- 8) Los Angeles Abrasion

A summary of the aggregate test results is attached, followed by the complete test results. Based on the test results, the material tested meets the CDOT specifications for coarse aggregate. If you have any questions regarding this report, please call.

Respectfully submitted,

CTL | THOMPSON MATERIALS ENGINEERS, INC.

Daniel L. Barrett

Materials Lab Manager

DLB:DBT/dlb Enclosures

1 copy emailed:

lab@rockymountainpremix.com

Aggregate Qualification Summary - CDOT Specifications (AASHTO M 80)

Rocky Mountain Premix - Clevenger Pit, No. 57/67

Project No. CT15042-400

Report Date: June 14, 2010

Sieve Size	 Passing (%)	Specification (%)
1-1/2 Inch (37.5 mm)	100	100
1 inch (25 mm)	100	100
3/4 inch (19 mm)	 90	90-100
1/2 inch (12.5 mm)	47:	25-60
3/8 inch (9.5 mm)	24	20-55
No. 4 (4.75 mm)	5	0-10
No. 8 (2.36 mm)	 3	0-5
No. 200 (75 μm)	0.7	1.0 Max
Fineness Modulus	<u> </u>	_

	THESE THE PARTY OF THE	Results	Specification
Specific Gravity (AA	SHTO T 85)	2.64	
Absorption (AASHT	O T 85)	1.2%	
Clay Lumps and Fri	able Particles (AASHTO T 112)	0.7% Weighted Particles	2.0% Max
Lightweight Particles	s, 2.0 sp.g. (AASHTO T 113)	< 0.1%	0.5% Max
Lightweight Particles	s, 2.4 sp.g. (AASHTO T 113)	2.1%	3.0% Max
Sodium Sulfate Sou	ndness (AASHTO T 104)	0% Weighted Loss	12% Max
Magnesium Sulfate	Soundness (AASHTO T 104)		18% Max
Rodded Unit	Unit Weight	104 pcf	<u>.</u>
Weight & Voids	Percent Voids	36%	. <u>.</u>
(AASHTO T 19)	Tons per cubic yard	1.4 tons/cu. yd.	_
Loose Unit	Unit Weight	<u> </u>	
Weight & Voids	Percent Voids		_
(AASHTO T 19)	Tons per cubic yard		_
Los Angeles Abrasi	on (AASHTO T 96)	27%	45% Max

CTL | THOMPSO

IALS ESTERS, INC.

1980

Thomas, P.E.



ATTACHMENT A LABORATORY TEST RESULTS

PHYSICAL PROPERTIES OF AGGREGATES



Company Name: Rocky Mountain Premix

Material Source: Clevenger Pit Material Type: No. 57/67 Project No. CT15042-400 Report Date: June 14, 2010

Sieve Analysis of Coarse Aggregate

(AASHTO T 27)

Sieve Size	Percent Passing No. 57/67	Percent Passing (AASHTO M 80)
1-1/2 inch (37,5 mm)	100	100
1 inch (25 mm)	100	100
3/4 inch (19 mm)	90	90-100
1/2 inch (12.5 mm)	47	25-60
3/8 inch (9.5 mm)	24	20-55
No. 4 (4.75 mm)	5	0-10
No. 8 (2:36 mm)	3	0-5
No. 200 (75 μm)	0.7	1.0 Max

Material Finer Than No. 200 Sieve by Washing

(AASHTO T 11)

Initial Dry	Final Dry	Material Finer Than
Weight (g)	Welght (g)	No. 200 Sieve (%)
5340.3	5300.3	0.7

Specific Gravity and Absorption of Coarse Aggregate

(AASHTO T 85)

		(MONTO)			
Oven Dry Weight (g)	SSD in Air Weight (g)	Submerged Weight (g)	Bulk Volume	Bulk (SSD) Specific Gravity	Absorption (%)
6765.8	6845.8	4254.0	2591.8	2.64	1.2

Clay Lumps and Friable Particles in Aggregate

(AASHTO T 112)

Siev	/e Size	Percent Grading of	Weight Before	:Weight After	Percent Loss	Pı	eighted ercent
Passing	Retained	Sample	(g)	(g)	Contract Contract		_oss
	1-1/2 inch	0					
1-1/2 inch	3/4 inch	10	3002.5	2991.1	0.4		0.0
3/4 inch	3/8 inch	66	2001.8	1988.3	0.7		0.5
3/8 inch	No. 4	19	1000	992.4	0.8		0.2
Less T	han No. 4	5					•

Total Percent Grading

100

Total Weighted Loss

7%

PHYSICAL PROPERTIES OF AGGREGATES



Company Name: Rocky Mountain Premix

Material Source: Clevenger Pit
Material Type: No. 57/67

Project No. CT15042-400 Report Date: June 14, 2010

Lightweight Particles in Aggregate

(AASHTO T 113)

	Sample Weight (g)	Specific Gravity of Liquid	Percentage by Mass of Lightweight Particles
ľ	8156.4	2.0	< 0.1
$\ $	8156.4	2.4	2.1

Soundness of Coarse Aggregates by Use of Sodium Sulfate (AASHTO T 104)

Sie	/e Size	Percent Grading	Weight	Weight	Percent	Weighted
Passing	Retained	of Sample	Before(g)	After (g)	Loss	% Loss
1-1/2 inch	1 inch	.0				
1 inch	3/4 inch	10	670.4	670.1	0.0	0.0
3/4 inch	1/2 inch	43	1000.0	999.6	0.0	0.0
1/2 inch	3/8 inch	23	330.1	329.3	0.2	0.1
3/8 inch	No. 4	19	300.0	298.8	0.4	0.1
Less T	han No. 4	5	-		-	-

Total Percent Grading: 100

Total Weighted Loss:

0

Bulk Density (Unit Weight) and Voids in Aggregates (Rodded Method)

(AASHTO T 19)

	Sample Weight (lbs)	Bucket Volume (สร้)	Unit Weight (pcf)
Ì	34.70	0.333	104.2
	34.36	0,333	103.2
***************************************	34,46	0.333	103.5

Average Unit Weight:

104 pcf

Bulk Specific Gravity (OD) = 2.61 Voids in Aggregate Compacted by Rodding = 36%

Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine

(AASHTO T 96)

Grading	Initial	Final	Percent
	Weight	Weight	Loss
В	5000	3638.9	27.2



June 14, 2010

Rocky Mountain Premix Inc. 2895 Capital Drive Colorado Springs, Colorado 80939

Attention:

Mr. Randy Morris

Subject:

Physical Properties Testing

Sand, Clevenger Pit

Project No. CT15042.000-400

Dear Mr. Morris:

This report presents results of physical properties testing performed on material delivered to our laboratory in May, 2010. Representative samples delivered were identified as Sand from the Clevenger Pit. Testing was performed to determine the materials compliance with Colorado Department of Transportation (CDOT) specifications. The following testing was performed in general conformance with the applicable standards.

- 1) Sieve Analysis (Gradation)
- 2) Material Finer Than No. 200 Sieve by Washing
- 3) Specific Gravity & Absorption
- 4) Clay Lumps & Friable Particles
- 5) Lightweight Particles 2.0
- 6) Sodium Sulfate Soundness
- 7) Rodded Unit Weight & Voids
- 8) Sand Equivalency
- 9) Organic impurities

A summary of the aggregate test results is attached, followed by the complete test results. Based on the test results, the material tested meets the CDOT specifications for fine aggregate. If you have any questions regarding this report, please call.

Respectfully submitted,

CIL | THOMPSON MATERIALS ENGINEERS, INC.

Daniel L. Barrett

Materials Lab Manager

DLB:DBT/dlb Enclosures

1 copy emailed:

lab@rockymountainpremix.com

Aggregate Qualification Summary - CDOT Specifications (AASHTO M 6)

Rocky Mountain Premix - Clevenger Pit, Sand

Project No. CT15042-400

Report Date: June 08, 2010

Sieve Analysis (AASHTO T 27 & T 11)				
Sieve Size	Passing (%)	Specification (%)		
2 inch (50 mm)	100	-		
1-1/2 inch (37.5 mm)	100	-		
1 inch (25 mm)	100	_ :		
3/4 inch (19 mm)	100	_		
1/2 inch (12.5 mm)	100	_		
3/8 inch (9.5 mm)	100	100		
No. 4 (4.75 mm)	97	95-100		
No. 8 (2,36 mm)	80	80-100		
No. 16 (1.18 mm)	62	50-85		
No. 30 (600 μm)	43	25-60		
No. 50 (300 μm)	18	10-30		
No. 100 (150 µm)	5	2-10		
No. 200 (75 μm)	1.7	3.0 Max		
Fineness Modulus	2.95	2.50 - 3.50		

	Test.	Results	Specification
Specific Gravity (AA		2.60	-
Absorption (AASHT	O T 84)	1.1%	-
Clay Lumps and Fria	able Particles (AASHTO T 112)	2.4% Weighted Particles	3.0% Max
Lightweight Particles	s, 2.0 sp.g. (AASHTO T 113)	0.1%	0.5% Max
Lightweight Particles	s, 2.4 sp.g. (AASHTO T 113)	•	3.0% Max
Sodium Sulfate Sou	ndness (AASHTO T 104)	1% Weighted Loss	10% Max
Magnesium Sulfate	Soundness (AASHTO T 104)	-	15% Max
Rodded Unit	Unit Weight	111 pcf	<u>.</u>
Weight & Voids	Percent Voids	31%	<u>-</u>
(AASHTO T 19)	Tons per cubic yard	1.5 tons/cu. yd.	<u>-</u>
Loose Unit	Unit Weight	-	<u> </u>
Weight & Voids	Percent Voids	-	<u> </u>
(AASHTO T 19)	Tons per cubic yard	<u>-</u>	<u> </u>
Los Angeles Abrasi		<u>-</u>	
Percentage of Fract	ured Particles (ASTM D 5821)	-	j posta a e ta do a
Sand Equivalency (AASHTO T 176)	88 (Average)	80 Minimum
Sum of Deleterious	Materials	•	•
Organic Impurities (AASHTO T 21)	Plate 1	< Plate 3

	Potential Alkali Reactivity	(ASTM C 1260 & CP-L 420	10 海州港州,美国共和国共和国共和国共和国共和国共和国共和国共和国共和国共和国共和国共和国共和国
Days in Soak	Average Expansion	Classification	Potential for
	(%)		Deleterious ASR
_			-

CTL | THOMPSO

LS? POSERS. INC

7

Thomas, PE

ATTACHMENT A

LABORATORY TEST RESULTS

PHYSICAL PROPERTIES OF AGGREGATES



Company Name: Rocky Mountain Premix

Material Source: Clevenger Pit

Material Type: Sand

Project No. CT15042-400 Report Date: June 8, 2010

Sieve Analysis of Fine Aggregate

(AASHTO T 27)

Sieve Size	Percent Passing Sand	Percent Passing (AASHTO M·6)
3/8 inch (9.5 mm)	100	100
No. 4 (4.75 mm)	97	95-100
No. 8 (2,36 mm)	80	80-100
No. 16 (1.18 mm)	62	50-85
No. 30 (600 µm)	43	25-60
No. 50 (300 µm)	18	10-30
No. 100 (150 μm)		2-10
No. 200 (75 μm)	1.7	3.0 Max

Material Finer Than No. 200 Sieve by Washing

(AASHTO T 11)

initial Dry	Final Dry	Material Finer Than
Weight (g)	Weight (g)	No. 200 Sieve (%)
757.7	744.6	1.7

Specific Gravity and Absorption of Fine Aggregate

(AASHTO T 84)

_			10000000				
	Pycnometer Weight With Water (g)	Air Weight	Pycnometer Weight With Sample (g)	National Head	医皮勒氏性 医玻璃管管	Specific	Absorption (%)
	672.3	500.0	980.3	192.0	494.6	2.60	1.1

Clay Lumps and Friable Particles in Aggregate

(AASHTO T 112)

Sieve	size du de	Weight Before	Weight	Percent
Passing	Retained	(g)	After (g)	Particles
No. 4	No. 16	25.2	24.6	≥,4

Lightweight Particles in Aggregate

(AASHTO T 113)

Sample - Weight (g)	Specific Gravity of Liquid	Percentage by Mass of Lightweight Particles
2297.6	5 1 2.0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.1
	2.4	

PHYSICAL PROPERTIES OF AGGREGATES



Company Name: Rocky Mountain Premix

Material Source: Clevenger Pit

Material Type: Sand

Project No. CT15042-400 Report Date: June 8, 2010

Soundness of Fine Aggregates by Use of Sodium Sulfate

(AASHTO T 104)

Sie	ve Size	Percent Grading	Weight	Weight	Percent	Weighted
Passing	Retained	of Sample	Before(g)	After (g)	Loss	% Loss
3/8"	No. 4	. 3	•	-	0.6	0.0
No. 4	No. 8	17	100.0	99.4	0.6	0.1
No. 8	No. 16	18	100.0	99,3	0.7	- 0.1
No. 16	No. 30	19	100.0	99.0	1.0	0.2
No. 30	No. 50	25	100.0	98.6	1.4	0.4
Less th	nan No. 50	18	-	-		-

Total Percent Grading: 100

Total Weighted Loss:

Bulk Density (Unit Weight) and Voids in Aggregates (Rodded Method)

(AASHTO T 19)

	Sample Weight (lbs)	Buckef Volume (ft³)	Unif Weight (pcf)
	10.88	0.0985	110.5
I	10.90	0.0985	110.7
	10.94	0.0985	111.1

Average Unit Weight:

111 pcf

Bulk Specific Gravity (OD) = 2.58 Voids in Aggregate Compacted by Rodding = 31%

Sand Equivalent Value of Soils and Fine Aggregate

(AASHTO T 176)

Tube Number	Clay Reading	Sand Reading	Sand Equivalent
No. 1	4.3	3.8	88
No. 2	4.2	3.7	. 88
No. 3	4.2	3.7	88

Average Sand Equivalency:

88

Organic Impurities in Fine Aggregate

(AASHTO T 21)

	Organ Nu	nic Plate mber	
	Plate N	lumber 1	