

### WEAVER CONSTRUCTION MANAGEMENT, INC.

3679 S. Huron St., Suite 404 Englewood, CO 80110

Phone: (303) 789-4111 FAX: (303) 789-4310

### SUBMITTAL TRANSMITAL

October 21, 2011 WCM Submittal No: 05500-003

Engineer's Stamp:

PROJECT:

Harold Thompson Regional WRF

Birdsall Rd.

Fountain, CO 80817

Job No. 2908

**ENGINEER:** 

GMS, Inc.

611 No. Weber St., #300 Colorado Springs, CO 80903 719-475-2935 Roger Sams

OWNER:

Lower Fountain Metropolitan Sewage Disposal District

901 S. Santa Fe Ave. Fountain, CO 80817

719-382-5303 James Heckman

CONTRACTOR:

Weaver Construction Management

SUBJECT: McNichols® Company Heavy Duty GRIP STRUT® Safety Grating and Fastners for Walkways

at the Aerobic Digester and Aeration Basin - (H85010-W and H-BC-10)

Size: 36" width, 12' length with 5" side channel depth. 10 gauge

SPEC SECTION: 05500. - Metal Fabrications

PREVIOUS SUBMISSION DATES:

Contractor's Stamp:

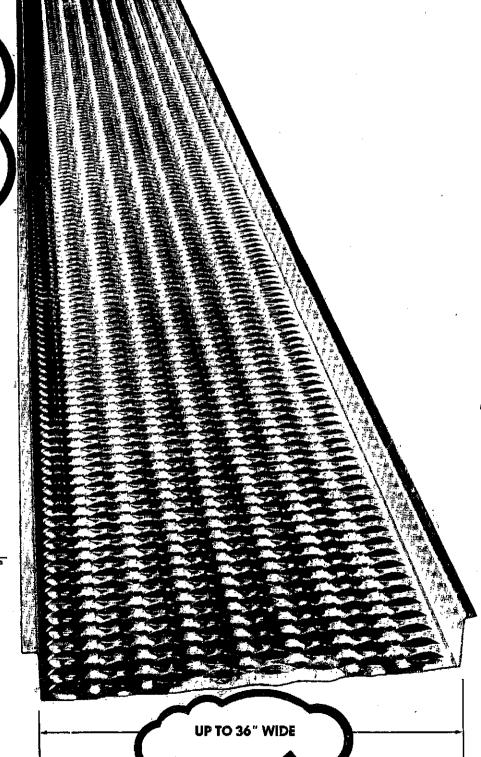
DEVIATIONS FROM SPEC: \_\_\_\_YES \_X\_ NO

CONTRACTOR'S STAMP: This submittal has been reviewed by WCM and approved with respect to the means, methods, techniques, & safety precautions & programs incidental thereto. Weaver General Construction also warrants that this submittal complies with contracted documents and comprises on deviations thereto:

•	_	
Date: 10/21/11		4.
Reviewed by: H.C. Myers (X) Reviewed Without Comments () Reviewed With Comments		
ENGINEER'S COMMENTS:		

# Heavy-Duty GRIP STRUT Safety Grating Long Span Walkways, Planks & Stair Treads







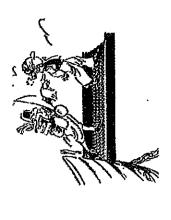
R.R. 4, Box 7 Pinckneyville, Illinois 62274 618 • 357-5353 800 • 851-9341 (Outside Illinois) FAX 618 • 357-3605

# ALLOWABLE DESIGN Loads/Deflection "H" Series

Steel/Aluminum

MALK/MAYS

5-diamond (24" wide)
6-diamond (36" wide)
8-diamond (36" wide)



# STEEL WALKWAY SELECTION & DESIGN LOAD/DEFLECTIONS

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ALUMINUM WALKWAY SELECTION & DESIGN LOAD/DEFLECTIONS (30" wide)

Walkway

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# STRUT UNIFORM/CONCENTRATED Loads/Deflections<sup>(2)</sup> 13/2° (36") 13/2° (24") 13/1° (24") 3 8 8 8

	walk- wav	material	UNIF U	UNIFORM U (lb/ft²)	CONCE!	CONCENTRATED C <sub>S</sub> (Ib/ft)
	width	thknss	Serrated	Non-serr	Serrated	Non-serr
	χ-8	11 ga.	298	340	447	510
	36″	10 ga.	343	391	515	285
	wide	9 ga.	391	444	286	299
	Steel	DEFLEC (m)	0.20	0.19	0.16	0.15
	* 4	11 ga.	429	490	537	612
	30,5	10 ga.	494	563	618	704
CI	wide	9 ga.	583	640	203	800
T £	Steel	DEFLEC (in)	0.14	0.13	0.11	0.10
	n.	11 ga.	798	917	798	917
	24"	10 ga.	912	1048	912	1048
	wide	9 ga.	1026	1179	1026	1179
	Steel	DEFLEC (in)	0.11	0.10	0.08	0.07

and CONCENTRATED Loads (U and C), corresponding siderail DEFLECTIONS (D); for individual grating struts: CONCENTRATED Loads (C<sub>s</sub>) and corresponding strut

Heavy-Duty GRIP STRUT® Walkways/Planks: UNIFORM

ALLOWABLE DESIGN Loads/Deflections — for

175." (36.) 1 1<sup>27,52</sup>" (30.) 1<sup>3</sup>7." (24.)

## **Heavy-Duty GRIP STRUT®** Walkwaysthe safety of **OSHA-required** toeboards, built-in

Heavy-Duty GRIP STRUT® Safety Grating Walkways, like Heavy-Duty Planks. offer additional strength for walkway applications with greater load requirements. Grating surface design is identical. The walkway difference is in the side channels, which are turned up

as 5-inch toeboards, exceeding OSHA requirements. Walkways offer all the slip-resistance and self-cleaning advantages of planks, and are available in the following material/thickness combinations:

Availability of Heavy-Duty **GRIP-STRUT** Walkways\*

They can be combined with GRIP STRUT® Stair Treads for a complete walkway design. For futher information on stair treads, see page 19. The pre-formed, integral design of stair treads reduces costs by saving not only material, but fabrication and detailing time as well.

			walkway width	:
material	thickness	36"	30"	24"
	11 ga.		ν'	<u> </u>
STEEL	10 ga.	· ·	٠ مما	
	9 ga.		<u> </u>	<i>V</i> *
ALUMINUM	.150 in.	_	~	<b>1</b> /

\*All in one toeboard depth of 5 inches.

Heavy-Duty GRIP STRUT® Walkways are ideal for many types of applications. They are equally at home in process plants, refineries, grain elevators, conveyor walkways and large machines in paper mills. Allowable design load/deflection data are complete on page 18.

Heavy-Duty GRIP STRUT® Walkways incorporate 5-inch integral toeboards, complying with OSHA regulations (appropriate safety devices may also be necessary during use - consult applicable safety regulations).

Handrail Brackets are available for application on Heavy-Duty GRIP STRUT® Steel Walkways. This is a valuable accessory for those projects where utilization of Heavy-Duty GRIP STRUT® Steel Walkway is desirable for its superior long spanability. And handrailing with handrail post on per OSHA. The handrail bracket eliminates unecessary and costly



# **Specifications**

- 1. These specifications are presented as a general guide to the architect or structural engineer in preparing project specifications. Allowable loads, spans and other limiting conditions presented in this catalog are product data for use in design and construction. These products must *not* be used without prior structural design by a qualified engineer or architect.
- 2. GRIP STRUT® Safety Gratings are intended for general-purpose use in plants and process facilities by industry, commerce, and public utilities.

GRIP STRUT® Safety Grating Stair Treads are intended for utility stairs and fire escapes in commercial, industrial buildings where local code permits. They are not intended for staircases and other areas used regularly by the general public where flat closed surfaces are desired.

- 3. The following aids for drawing preparation are available free from GRIP STRUT® Safety Grating distributors, also from sales offices or representatives of GS Metals Corp.: G-413, "Specification Drawings of GRIP STRUT® Safety Grating Products"; G-404, full-scale "Drawings for Stair Systems"; and, to help assure compliance with federal OSHA regulations, G-583, "OSHA Standards for Walking-Working Surfaces".
- 4. All supports should provide 1½-in. minimum bearing surface free of burrs, bridging, welds and other irregularities. (Note: When using Butterfly Anchor Clips "H-BC-10" it is advisable to provide a minimum of 3" for bearing per support per grating).
- 5. Random-, diagonal- and circular-cut exposed edges should be reinforced with a bar of grating thickness (min. ¹/<sub>B</sub>-in.) and width equal to overall grating depth, welded at contact points of the designer's discretion.
- 6. Bolted connections, except stair/ladder tread attachment to stringers, may be replaced by welded connections of equal or greater strength.

### 1.1 scope

The contractor shall furnish and install GRIP STRUT® Grating and Stair Treads, as specified, in all areas where shown on the drawings.

### 1.2 qualifications

All Grip Strut® Grating, Stair Treads and accessories, unless otherwise indicated, shall be manufactured by GS Metals Corp., and shall be installed in accordance with its current recommendations.

### 1.3 submittals

The contractor shall furnish shop drawings of grating layout, framing and supports, unit dimensions and sections, fastener and weld types and locations.

### 1.4 storage and handling

All materials shall be stored and handled to avoid damage. Damaged or deteriorated materials shall be removed from the premises.

### Part 2: products

### 2.1 gratings

- a. Type: Heavy-Duty GRIP STRUT® Safety Grating (Plank) (Walkway).
- b. Metal: (carbon steel) (5052-H32 alloy aluminum).
- c. Finish: mill-galvanized before fabrication, per ASTM A525; black, unpainted and oiled (carbon stee!); mill finish (aluminum).
- d. Metal thickness: 11-ga., 10-ga., 9-ga. (ASG, steel); .150" (aluminum).
- e. Section width: 9¼", 13¾", 23¼", 27¾", 36" (plank); 24", 30", 36" (walkway).
- f. Side channel height: 2", 21/2", 3", 4" (plank); 5" (walkway).
- g. Standard length: 10', 12', 24' (walkway), 10', 12', special order (plank).
- h. Opening diamond: "H" series, 37/8" long x 11/4" wide (grating surface-projected dimensions).
- i. Open area: 52%.
- j. Reticulated pattern: 15/18" high, minimum 500 teeth/ft².
- **k. Slip resistance**: complies with Federal Spec. RR-G-1602A standards.

### 2.2 stair treads

- a. Type: Heavy-Duty GRIP STRUT® Stair Tread, standard nosing.
- b. Metal: (same as 2.1b).
- c. Finish: (same as 2.1c).
- d. Metal thickness: 10 ga. (ASG, steel); .150" (aluminum).
- e, Section width: 91/4".
- 7. Side channel heights: 2".
- g. Standard lengths: 2',  $2\frac{1}{2}$ ', 3', 4' (nominal and actual),  $\pm \frac{1}{8}$ ".
- h. Opening diamond: (same as 2.1h).
- i. Open area: (same as 2.1i).
- j. Reticulated pattern: (same as 2.1j).
- k. Slip resistance: (same as 2.1k).

### 2.3 accessories

Heavy-Duty GRIP STRUT® Hold-Down Clip, stainless steel, Cat. No. H-BC-10. (Use with 3/8" square-shank carriage bolts, nuts and washers obtained locally).

Handrail Bracket, plain steel finish. Hardware to attach bracket to walkway is supplied. Optional hot dipped galv. after fabrication is available per request.

Heavy-Duty GRIP STRUT® Splice Plate (P-H-Sp-U), 30", 9-ga. mill-galvanized steel splice plate with bolts, hex nuts, washers.

### Part 3: execution

### 3.1 bearing surfaces

Prior to grating installation, inspect supports for correct size, layout and alignment, and verify that bearing surfaces are smooth and free of debris. Report in writing to the engineer or owner's agent any defects so they can be corrected before grating is installed.

### 3.2 grating installation

Install grating in accordance with manufacturer's recommendations and shop drawings. Position grating sections flat and square with ends bearing min. 1½" on supporting structure; for sections over 12' long, and when Heavy-Duty GRIP STRUT® Hold-Down Clips are used, 3" min. bearing surface is required. Bearing surface must be smooth, level, free of burrs, bridging, welds and other irregularities. Space grating sections a min. of ¼" from vertical steel sections, ½" from concrete walls. Allow max. clearance between sections at joints, of ¼" at side channels, 3/8" at ends.

Band random-cut ends and diagonal- or circular-cut exposed edges with a bar of grating thickness (min. 1/6") and width equal to overall grating depth, welded at contact points of the designer's discretion.

### 3.3 grating attachment

Attach grating to supports without warp or deflection as follows:

- a. Single plank application Secure plank ends to supporting members at every point of contact. At each end, use Heavy-Duty GRIP STRUT® Hold-Down Clips with \$1/8" square-shank carriage bolts and nuts, or secure each side channel to support by \$1/8×1" long fillet welds.
- b. Multiple plank application Secure perimeter plank to supporting members with 1/ex1" long fillet welds at every point of contact, intermediate grating sections min. one attachment each end on alternate sides. When span exceeds 6'0", attach side channels of adjacent planks together at mid-point of span for added rigidity. To Join adjacent planks together, weld them at 24" o.c. staggered top and bottom.

### 3.4 Stair tread installation

Fasten Grip Straut® Stair Treads shown on the drawings, or as herein specified, to stair stringers with 3/8x1" machine bolts and nuts.

# Heavy-Duty GRIP STRUT® Walkways, Planks & Stair Treads—

# GENERAL LOAD INFORMATION

Heavy-Duty GRIP STRUT® Grating Walkways and Planks are available in three thicknesses of steel, one of aluminum: walkways have one siderail height, planks have four. In each category, walkways come in three widths,

planks in five. Begin sizing, for maximum economy, with widest practical grating for the job (shallowest siderails and thinnest gauge); if this does not meet required load capacity, first consider deeper siderails, then heavler gauge, and finally narrower grating width, if necessary.

Flexural load tables have been calculated according to design load limiting criteria, and if not illustrated in this catalog they can be obtained from GS Metals Corporate Technical Services "Strut Load Tables" show flexural strength and deflection of

Design load assumptions differ according to load type: (1) uniform, (2) concentrated (see Figs. 1, 2 and 3 below for explanation of load application). Concentrated load capacities generally vary with span, siderall height and material thickness, irrespective of grating width, although large differences in grating width cause concentrated loads to be distributed somewhat differently into siderails.

as a design criterion, be sure to check and/or wider grating surfaces, flexural with shorter spans, deeper siderails, siderail deflection plus strut deflection). at midspan plus a surface strut at struts, or total deflection of one sideral either: strength of individual surface design criterion, loads may be limited by in grating surface. With deflection as a both: (1) strength of walkway/plank Heavy-Duty GRIP STRUT® Grating for In sizing walkways/planks with strength strength of individual struts may control Siderail strength usually controls, but midwidth of walkway/plank (sum of sideralls, (2) strength of individual struts

All load tables show maximum loads, based upon actual load tests at its GSM testing facility in the Pinckneyville (IL) plant, and determined in accordance with AISI "Specification for the Design of Cold-Formed Steel Structural Members", 1980 edition, using minimum yield strength of 33 ksi for steel, 23 ksi for aluminum. Loads are designated:

deflections can be proportioned from them

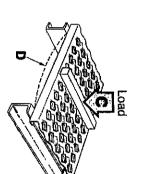
values in the elastic range, lesser loads

to siderails. Since these are maximum

individual grating surface struts relative

- (U) for uniform, in lb/lt2,
- (C) for concentrated, in lb,
- (D) for corresponding deflections, in

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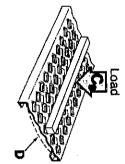


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rig. 2
CONCENTRATED LOAD (C)
application to all walkways/
planks: Maximum load (lb)

UNIFORM LOAD (U) application to all walkways/

planks: Maximum load (lb/ft²)



CONCENTRATED LOAD (C<sub>a</sub>)
application to grating surface
struts of all walkways/planks:

# McNICHOLS 1-877-884-4653 or email sales@mcnichols.com

Hole

McNICHOLS® Quality Clips, Anchors, Etc Accessories

Visit us online at http://www.mcnichols.com

### **Item Specifications**

Item Number	BARCD0000000107483
Product Line 11 (1)	Accessories
Product Type	Clips, Anchors, Etc
Weight	0.15.#/EA
Minor Material	Type 304
Accessory Alias data and the second	H-BC-10
Accessory Alias 2	Hold Down Clip
Major Material	Stainless Steel
SKU Type	Each
Trade Name:	McNiCHOLS is a second of the s
Class	GRIP STRUT_R Fastener
Holeserve Item Number	20HBC-1099

### **Item Accessories**

Hardware	The miscellaneous nuts, bolts, washers, etc, that are used to
	attach accessories to primary materials.

### Product URL

http://www.mcnichols.com/product/20HBC-1099?navCode=cc:fastners

# McNICHOLS 1-877-884-4653 or email sales@mcnichols.com



McNICHOLS® Quality Clips, Anchors, Etc Accessories

Visit us online at http://www.mcnichols.com

### Product Photo

